

ABEBA®



## OCCUPATIONAL AND SAFETY SHOES



ATEX®

**Head office:**

St. Ingbert/ Germany

**Participation in trade fairs:**

Germany: A+A

France: Expo Protection

Great Britain: Safety & Health Expo

Poland: ITM/ SAWO

Czech Republic: Interprotec

**Production range:**

Occupational and safety shoes for:

Kitchen units

Laboratories

Hospitals

Electrical industry (ESD-shoes)

Doctor's offices

Pharmaceutical industry

Research institutes

Food industry

Biotechnology

etc.

**PROTEKTOR-Group:**

Protektor S.A., Lublin

Prabos Plus A.s., Slavičín

ABEBA GmbH, St. Ingbert

ABEBA France sarl., Saargemünd

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**Headquarter and distribution centre in St. Ingbert**

## Dear business partners, dear customers,

your confidence in us as a manufacturer of safety and occupational shoes honours us and confirms our philosophy of bringing together protective function, the highest possible wearing comfort as well as a healthy foot climate. Be assured that we do not relent in our continuous commitment to contribute to your safety and well-being. After all, our shoes accompany you for several hours a day.

Today, ABEBA is one of the largest and most modern shoe companies in Europe. Since June 1st, 2007 we belong to the long-established Polish company of PROTEKTOR. The PROTEKTOR group is a stock corporation and listed at the Warsaw Stock Exchange.

Our distribution centre in St. Ingbert, our French subsidiary ABEBA France sarl., our production facilities in Moldova and now even in Poland put us in an even better position to meet your demands. We see it as our

obligation to produce and sell modern safety and occupational shoes according to the European standard for our customers meanwhile in more than thirty countries. ABEBA Comfort Shoes are exclusively available at specialised technical outlets or specialist stores for occupational shoes - worldwide in more than 2,000 specialised shops with trained personnel. You can feel confident and safe with us!

In case you have any other questions regarding our company or our products, do not hesitate to call or write us! Our sales representatives in Germany and in nearly all other European countries will be glad to be of assistance and answer your queries.

Thank you for the trust that you place in our company!

Your **ABEBA** team



# ABEBA®

## OCCUPATIONAL SHOES



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## SAFETY SHOES



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CLASSIC

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## Factors influencing Electrostatic charge and discharge

- ▶ Climatic conditions (humidity, temperature)
- ▶ Soiling of the floor
- ▶ Speed of separation of parts
- ▶ Nature of material
- ▶ Nature of the surface
- ▶ Electrical resistance of the surface
- ▶ Material and construction of the shoe

The level of charge generated is influenced by atmospheric humidity (%RH). When humidity is low, charge will be greater and more damaging.

According to the ESD DIN EN 61340 standards, the ESD coordinator in the company must take into account both best and worse climatic conditions, for instance minimum temperature with minimum relative humidity or maximum temperature with maximum relative humidity, in order to test if the parameters of ESD protection are continuously in line with the standards.

## ESD Electrostatic Discharge

Shoes are classed as ESD shoes when the on-state resistance value of the system person-shoe-floor is under  $3,5 \times 10^7$  or 35 MOhm according to EN 61340-5-1 (verification). The qualification of the shoes is made depending on the climate classifications 1 (15% relative humidity), 2 (25% relative humidity) and 3 (50% relative humidity) according to EN 61340-4-3  $< 10^8$  Ohm.

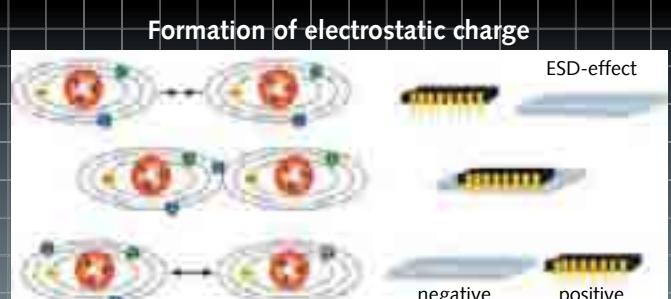
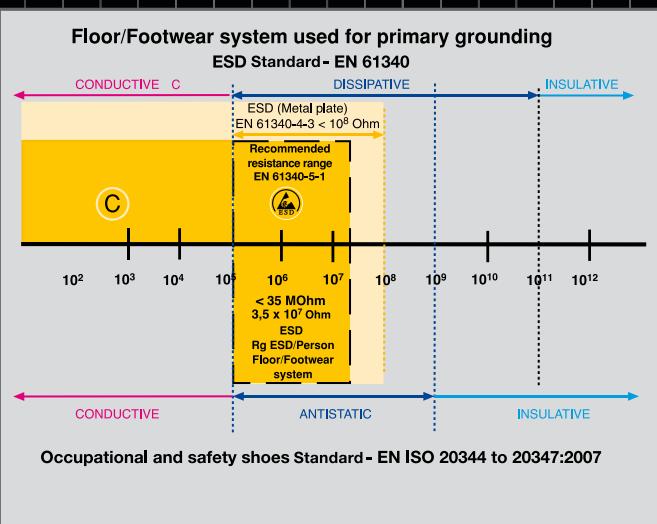
Attention should be paid to the different procedures of both of the test methods: EN 61340-4-3 metal balls in the shoe on a metal plate; EN 61340-5-1 human being in the shoes on a metal plate or the floor used.

Shoes used for primary grounding in ESD protection must be selected in combination with the floor covering to be used so that the combined resistance to ground ( $R_g$ ) is in the range required. (Please, refer to the information leaflet in the carton.)

**Warning:** ESD shoes are not suitable for electricians respectively when working on sources with electric voltage.

## INFORMATION

The electrical on-state resistance can be strongly affected by the climate conditions.





## Technical Information

When setting up an "EPA area", the following question should always be asked: how many volts can the component withstand?

Because it requires only approximately:

- **3000 Volt**, to let man having a disagreeable sensations
- **100 Volt**, to delete information from a magnetic data carrier
- **50 Volt**, to generate sparks which can ignite explosive gases
- **30 Volt**, to damage electrical components
- **5 Volt**, to damage highly sensitive hard-disc reading heads during their production.

In many cases discharges cause "latent damage" that manifest as defect or trouble only after a certain period of time or under specific circumstances.

## INFORMATION

For the daily function testing of the shoes the use of test stations has been established. There the resistance of person and shoe is measured. Attention should be paid to the separate measuring to the feet.

## Resistance Terminology

$10^3$ Ohm	=	0,001 MOhm	=	1 kOhm
$10^4$ Ohm	=	0,01 MOhm	=	10 kOhm
$10^5$ Ohm	=	0,1 MOhm	=	100 kOhm
$10^6$ Ohm	=	1 MOhm	=	1.000 kOhm
$10^7$ Ohm	=	10 MOhm		
$10^8$ Ohm	=	100 MOhm		
$10^9$ Ohm	=	1.000 MOhm	=	1 GOhm
$10^{10}$ Ohm	=	10.000 MOhm	=	10 GOhm
$10^{11}$ Ohm	=	100.000 MOhm	=	100 GOhm
$10^{12}$ Ohm	=	1.000.000 MOhm	=	1.000 GOhm

## Definition

### ESD

#### Electrostatic Discharge

Electrostatic discharge is caused by an imbalance of potential on charged objects or people by contact or close proximity.

### ESDS

#### Electrostatic Discharge Sensitive Device

### EPA

#### Electrostatic Protected Area

Area where sensitive devices can be handled directly with minimum risk of electrostatic damage.

### Electrostatic charge

Is produced by frictional contact and separation of two materials.

### Resistance to ground (Rg) EN 61340

It is the resistance from a surface or an item within an EPA, measured with a suitable ohmmeter and test probe.

### Latent damage

It is the damage caused by ESD to sensitive devices, which has the effect of reducing components reliability without causing immediate failure.

The symbol has been used since 1984 and denotes components and subassemblies that are ESD susceptible.

### "ESD SUSCEPTIBLE"



The symbol was introduced in addition to symbol No. 1 in 1993 and denotes ESD protective products such as anti-static mats, trucks, clothing, protective covering, cartons, materials, etc.

### "ESD PROTECTIVE"





## Ignition source electrostatic discharge

The electrostatic discharge is caused by an imbalance of potential on charged objects or people. A human body which is not provided with an ATEX/ ESD-shoe can be charged up to several kilovolts (kv). This generated charge can be decreased by the use of ATEX/ ESD-shoes. One way to estimate the risk of electrostatic discharge is to evaluate the minimum ignition energy (MIE) of the explosive atmosphere. The MIE - measured in millijoule (mJ) - is a parameter to describe the ignition sensitivity of an explosive atmosphere. 3 kv is needed to cause a noticeable sensation to a person. This is similar to an ignition energy of 0.7 mJ. There are explosive substances, for example Benzol, that may explode at an energy of only 0.2 mJ.

### Walking test

The experience shows that it is not enough just to control the resistance value of the ATEX/ ESD-shoes. To assure a sufficient protection against the static charge of employees, we recommend to add the walking test (according to EN 61340-4-5, charge must be below 100 V) to complete your security program for explosive areas.

If ATEX/ ESD-shoes are used the following facts should be considered:

- ▶ Effective ATEX/ ESD-protection is only assured by using ATEX/ ESD-shoes in combination with an ESD-floor
- ▶ Dirt or dust on the outsole may lead to an isolating layer
- ▶ Orthopaedic insoles and modifications must not affect the resistance of the shoe

## ATEX - ABEBA - for explosive areas

### ATEX = ATmosphère EXplosible (explosive atmosphere)

Accidents at work in explosive areas (EX-areas) mostly cause bigger consequences than in other areas. That's why it is even more important to pay attention to the work safety in these special areas. Where explosive air/ gas or air/ dust mixtures can't be embanked the following activities must be initiated:

- ▶ Classification of endangered areas into zones
- ▶ Avoiding of ignition sources
- ▶ Constructive explosion protection

One of the ignition sources can be the electrical discharge. This can be effectively avoided by anti-static garments, materials and tools. Our anti-static shoes have been used in ESD-areas (Electro Static Discharge) for years. Combined with an anti-static floor covering ABEBA ESD shoes avoid the electrostatic charge of the wearer. The styles of our ATEX range are the first shoes within Europe certified for the use in EX-areas. We would certainly provide you with the corresponding TÜV certificates if needed.

The following norms and directives have been taken into account:

- ▶ EC Directive 99/92/EC
- ▶ EN 61340-4-3:2001 (climate classification 2)
- ▶ CLC/TR 50404:2003

Additionally our safety and occupational shoes come with the following specifications:

- ▶ Replaceable insoles
- ▶ Certified for customised orthopedic insoles (see markings)
- ▶ Metal free penetration resistance (S1P/ S3 styles)
- ▶ Washable up to 30°C, CO<sub>2</sub> hygienisation  
(Art. 32131, 32136 and 2626)
- ▶ Many styles up to size 50 and **NEW to size 52**  
(see article description)

For more information, please contact us for our detailed ATEX flyer.



according to EN 61340-4-3,  
climate class 2, 23 ± 2°C, 25 ± 3% RH



## HACCP



HACCP – Hazard Analysis Critical Control Points – is a monitoring system using risk analysis. This serves to identify, assess and combat major health risks caused by foodstuffs.

In the production, treatment and processing of foodstuffs, all possible effects which might cause health problems by eating such food must be eliminated from the very beginning.

More information is available on your local HACCP website.

ABEBA Shoes are manufactured using only materials fully certified and approved by us.

With this comprehensive quality assurance, we guarantee that no materials susceptible to bacterial infection are used.

Ask our trained personnel and specialist dealers for the correct footwear for your needs. Please ask us for any support.

Make sure that you feel right!

### HACCP – Hazard Analysis Critical Control Points

- H** = Detection of the hazard
- A** = Analysis of the hazard
- C** = Crucial for the control
- C** = Control of the conditions
- P** = Monitoring of the process

### We are prepared!

Numerous styles have already been microbiologically tested by the Test and Research Institute Pirmasens (PFI) and have been certified according to Baumgart (HACCP-compliant).

Please refer to all shoes marked with "Lorica" and "washable at 30°C or 60°C".

The HACCP-Icon





## Individual and certified.

ORTHOstat is the latest individual orthopaedic insole from ABEBA according to EN ISO 20345:2007 and 20347:2007.

Do you wear certified shoes and need an individually customised orthopaedic insole?

The BG Regulation 191 revised in 2007 prescribes that shoes used with customised orthopaedic insoles still have to meet the requirements of the EN ISO 20345:2007 or EN ISO 20347:2007 standard.

### **Not with ABEBA shoes**

ABEBA was the first to recognize this problem, find solutions and continues to improve them. In close cooperation with the orthopaedic company we have developed an insole which can be adapted individually:

### **ABEBA shoes remain certified according to the EN ISO standards.**

([www.doppler-online.com](http://www.doppler-online.com))

### **Standards – more than just numbers, they offer safety!**

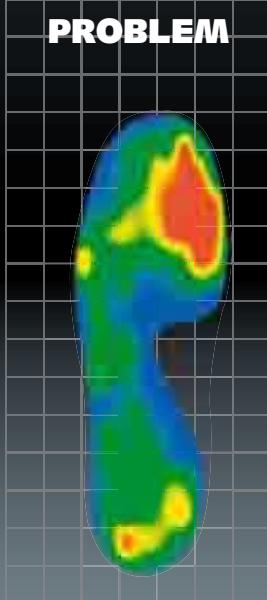
The personal protective equipment (PPE) guidelines guarantee your safety at work.

Inserting a third-party insole into ABEBA shoes or changing them orthopaedically constitutes an infringement of the BGR 191. As a result this may lead to the loss of the certification of the shoe as well as the insurance protection at the workplace.

### **Who then bears liability?**

## TECHNOLOGY

### **PROBLEM**



Foot-pressure measurement without ORTHOstat

### **SOLUTION**



## ORTHOstat®

### **The foot is the foundation of your body**

Many joints responsible for your ability to move are placed between the head and feet. Some of them can cause problems over the course of your life.

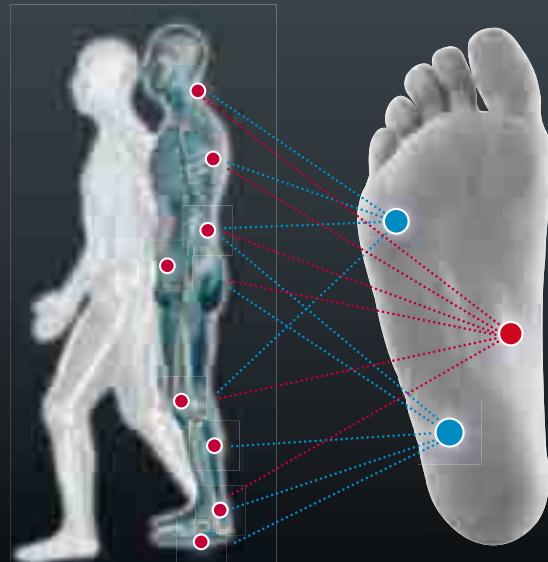
Often it is "only" a faulty position of the foot which moves your body's structural arrangement out of balance.

You can have a direct influence on your well-being, your knees, hips and back by wearing your personal ABEBA Orthostat insole. Relieve existing pain or even prevent its occurrence.

### **Your personal prophylaxis**

- Reduce your downtime
- Maintain your manpower
- Relieve the biomechanical stress on your body

### **A head-to-foot network**



Effect: shock absorbing, corrective, relieves

### **The ORTHOstat®-Icon**



- 1 Individually customised insole for use at work
- 2 anatomically customised heel pad
- 3 ESD-suitable in combination with ABEBA shoes
- 4 Supports the longitudinal and transverse arches
- 5 anatomically shaped pelotte
- 6 Skin friendly
- 7 light and dimensionally stable
- 8 Bedding of the metatarsal bone

## This is how the sensorimotor insole works

The stimulation areas on the custom-made insole work like reminders – like positive and repetitive prompts. They send signals via the feet to your brain stem to get it to change the nerve connections.

### The effects:

- ▶ The joints are being relieved
- ▶ The muscles are being strengthened
- ▶ Body posture and gait pattern are being improved
- ▶ Triggering the brain by means of stimulation areas
- ▶ Straightening up due to "Relearning", motion sequence is being reprogrammed into the brain stem
- ▶ Selective impulses are being used to positively influence the locomotor system
- ▶ Discomfort is being resolved conservatively long-term
- ▶ Wrong posture or motion patterns are being fixed systematically

The stimulation areas on the sensorimotor insole thus correct the foot positioning which then can in turn have an impact on your knees, hip, pelvis and spine. Even headaches caused by being tense can be alleviated or completely healed. This correction will lead you to newfound balance.



**Proprioceptive stimulation via the muscles, sinews and joints of the foot to the brain stem**

### The SENOSTAT-Icon



## TECHNOLOGY



- 1 Valgus
- 2 Knee
- 3 SENOSTAT top layer
- 4 Varus
- 5 Retro straightening up of the pelvis
- 6 Hallux
- 7 Spinal chord (thoracic spine)

# high ORIGINAL

## Occupational Shoes - **HIGH ORIGINAL**

- CE
- SRC slip resistance according to EN ISO 20347:2007
- Upper leather
- Heel patch leather
- Sanitized® treated (odor and bacteria resistant)
- Animal fats, oil and fuel resistant
- TÜV GS - tested safety
- ESD dissipative according to DIN EN 61340

An all-rounder for the highest quality, comfort and design demands, which won't let you down on difficult floors thanks to its high resistance to slip.

Whether conventional, colourful or with smart design the high Original is always the right choice for work or leisure time.

Every buckle is corrosion-resistant and nickel-free.

high Original convinces!



**5006** Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC\*  
smooth leather white with pattern // heel patch leather // heel  
strap foldable, adjustable // outsole PU // wedge heel 45 mm

OB



## 5010

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC\*  
smooth leather white // heel patch leather // heel strap  
foldable, adjustable // instep area cushioned // outsole PU //  
wedge heel 45 mm



## 5008

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC\*  
smooth leather white, perforated // heel patch leather // heel  
strap foldable, adjustable // outsole PU // wedge heel 45 mm



## 5004

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white // heel patch leather // heel strap  
foldable, adjustable // outsole PU // wedge heel 45 mm



## 5011

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC\*  
smooth leather black // heel patch leather // heel strap  
foldable, adjustable // instep area cushioned // outsole PU //  
wedge heel 45 mm



## 5009

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC\*  
smooth leather black, perforated // heel patch leather // heel  
strap foldable, adjustable // outsole PU // wedge heel 45 mm



## 5001

Size 36-42

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white, perforated // heel patch leather // heel  
strap foldable, adjustable // outsole PU // wedge heel 45 mm



\* certification submitted

**rubber**





# Occupational Shoes - RUBBER

## Rubber - The clog with rubber sole

- CE
- SRA slip resistance according to EN ISO 20347:2007
- Upper leather
- Heel patch leather
- Rubber sole with high slip resistance
- Sanitized® treated (odor and bacteria resistant)
- Acid and base resistant (for example: cleaning agents)
- ESD dissipative according to DIN EN 61340

### Are you familiar with the requirements for proper footwear?

Especially in working areas where aggressive cleaning agents attack common soles, you're on the safe side with Rubber. Its rubber sole features acid and base resistance and complies with the special rules to slip resistance on floors with ceramic tiles.

There's a midsole that absorbs shocks and an anatomically shaped footbed as well as a leather insole, so that you can get through a hard working day easily.

## TECHNOLOGY

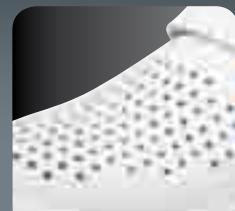
- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20347:2007
- 3 Rubber outsole
- 4 Acid and base resistant
- 5 Fuel resistance



Adjustable and foldable  
heel strap



Perforation for good  
ventilation



Fixed heel strap with  
adjustable fastening





**5200** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather white // heel patch leather // heel strap foldable, adjustable



**5310** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather black, perforated // heel patch leather // heel strap foldable, adjustable



**5150** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather navy blue // heel patch leather // heel strap non-foldable, adjustable // instep strap adjustable



**5250** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather navy blue // heel patch leather // heel strap foldable, adjustable



**5300** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather white, perforated // heel patch leather // heel strap foldable, adjustable



**5100** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA  
smooth leather white // heel patch leather // heel strap non-foldable, adjustable // instep strap adjustable





**5220** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA\*  
smooth leather white // heel patch leather // heel strap non-foldable, adjustable



**5225** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA\*  
smooth leather black // heel patch leather // heel strap non-foldable, adjustable



**5245** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA\*  
smooth leather black with functional textile inlays, impermeable for liquids and breathable // heel patch leather // heel strap non-foldable, adjustable



**5240** Size 36-47

CE, EN ISO 20347:2007 OB, A, SRA\*  
smooth leather white with functional textile inlays, impermeable for liquids and breathable // heel patch leather // heel strap non-foldable, adjustable



## INFORMATION

- 1 Smooth leather black
- 2 Functional textile inlays, impermeable for liquids and breathable
- 3 SRA slip resistance according to EN ISO 20347:2007\*
- 4 Heel patch leather



\* certification submitted



**arrow**





# Occupational Shoes - ARROW

**Arrow – A clog series that compels by high-end construction of soles**

- ▶ CE
- ▶ SRC slip resistance according to EN ISO 20347:2007
- ▶ Upper leather or microfibre
- ▶ Top layer microfibre
- ▶ Shock-absorbing PU-midsole
- ▶ Abrasion and slip resistant PU outsole
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

The shock absorbing PU-midsole guarantees an ideal balance of stability and cushioning effect. It protects your ligaments and joints even while standing or walking on a hard floor all day.

The walking sole has a high slip resistance and is abrasion-proof thanks to its innovative tread pattern. A selection of premium upper materials as well as the variation of heel straps makes the Arrow the first choice for catering, healthcare, trade and industry.

Our metal buckles and rivets are naturally corrosion-resistant and nickel-free.

## TECHNOLOGY

- ① ESD dissipative according to DIN EN 61340
- ② SRC slip resistance according to EN ISO 20347:2007
- ③ Abrasion and slip resistant PU outsole



Adjustable and foldable heel strap



Perforation for good ventilation



Fixed heel strap with adjustable fastening





**35600** Size 35-47

**35602** Size 48-51

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white, perforated // heel patch microfiber //  
lining leather // heel strap foldable, adjustable



**38400** Size 35-47

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white // heel patch microfiber // lining leather  
// heel strap non-foldable, adjustable // instep strap adjustable



**38600** Size 35-47

**38602** Size 48-51

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white, perforated // heel patch microfiber //  
lining leather // heel strap non-foldable, adjustable //  
cushioned instep with elastic band





## 38220 Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
microfiber white/ grey with pattern // heel patch microfiber //  
heel strap foldable, adjustable



## 38230 Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
microfiber white/ pink with pattern // heel patch microfiber //  
heel strap foldable, adjustable



## 38200 Size 35-47

## 38202 Size 48-51

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather white // heel patch microfiber // lining leather //  
heel strap foldable, adjustable



## 38210 Size 35-47

## 38212 Size 48-51

CE, EN ISO 20347:2007 OB, A, E, FO, SRC  
smooth leather black // heel patch microfiber // lining leather //  
heel strap foldable, adjustable



## INFORMATION

- ① Microfiber white/ grey
- ② SRC slip resistance according to EN ISO 20347:2007
- ③ Heel patch microfiber



NATURE





# Occupational Shoes - **NATURE**

## **Nature - Mules and clogs with deep cork footbed**

- CE
- SRA slip resistance according to EN ISO 20347:2007
- Upper leather
- Cork footbed, leather covered
- Special sole with high slip resistance
- Animal fats, oil and fuel resistant
- Acid and base resistant (for example: cleaning agents)
- Sanitized® treated (odor and bacteria resistant)
- ESD dissipative according to DIN EN 61340

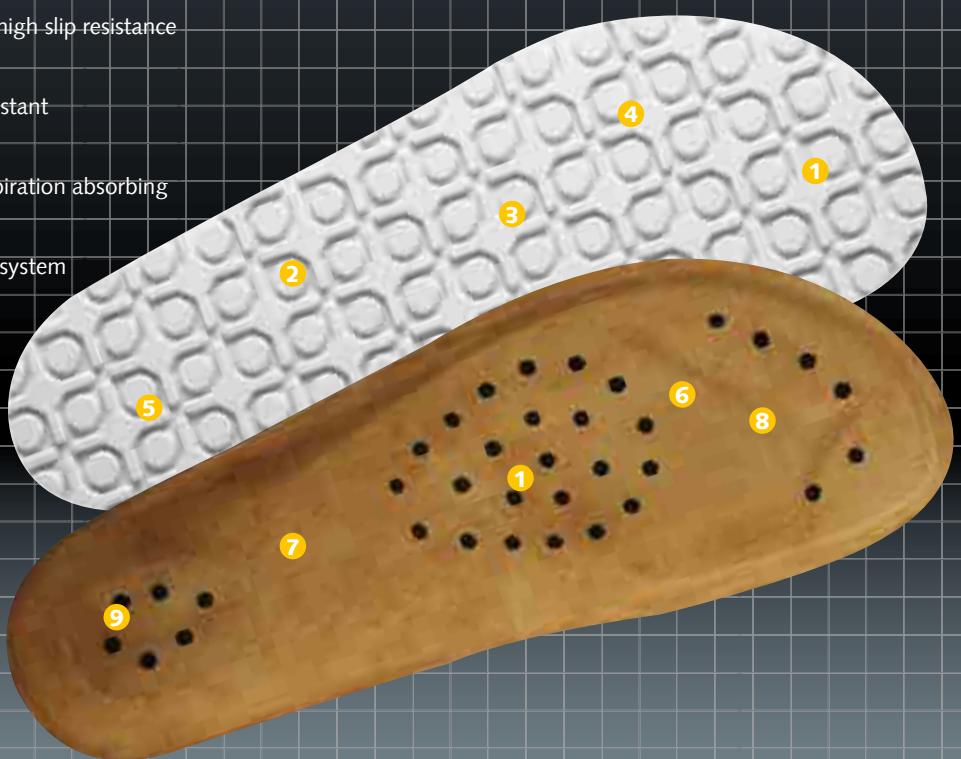
For the footbeds of the Nature Series ABEBA only uses valuable raw materials:

light natural cork and top quality natural latex allow the wearer to enjoy the exceptionally high wearing comfort, its flexibility and an ideal cushioning effect. Deep heel cup, cross support from the arch, inner and outer length support, toe gripper and footbed edging result in excellent footing, promoting the natural standing position and bring forward the natural rolling from heel to toe. Your bodyweight is dispersed on the entire foot due to the anatomical shape of the footbed. The first class leather covering is especially skin-friendly and humidity absorbing. We take care of your safety as well as your comfort needs. The slip resistant walking sole made from special rubber features acid and base resistance as well as resistance to oil and petrol.

**Feel naturally comfortable!**

## **TECHNOLOGY**

- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20347:2007
- 3 Rubber sole with high slip resistance
- 4 Fuel resistant
- 5 Acid and base resistant
- 6 Skin-friendly
- 7 Special lining, respiration absorbing
- 8 Toe gripper
- 9 Shock absorption system



**4080** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white // 2 instep straps, adjustable // velcro fastening

**4085** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather black // 2 instep straps, adjustable // velcro fastening

**4086** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
velour leather ocean // 2 instep straps, adjustable // velcro fastening

**4090** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white // heel strap non-foldable, adjustable // 2 instep straps, adjustable // velcro fastening

**4096** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
velour leather ocean // heel strap non-foldable, adjustable // 2 instep straps, adjustable // velcro fastening





**4011** Size 34-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
smooth leather white // 2 instep straps, adjustable // buckle  
fastening // trendy sandal-design



**4020** Size 34-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
pull-up leather black // 2 instep straps, adjustable // buckle  
fastening // trendy sandal-design



**4022** Size 34-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
pull-up leather aubergine // 2 instep straps, adjustable //  
buckle fastening // trendy sandal-design



**4023** Size 34-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
pull-up leather brown // 2 instep straps, adjustable // buckle  
fastening // trendy sandal-design



#### Close up view



Smooth leather pull-up

modern sandal design

#### Information

##### Pull-up leather

Is velour-leather with a fat layer that obtains  
a patina as when worn i.e. looking like an-  
tique leather.



**4040** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white // heel strap non-foldable, adjustable //  
instep strap adjustable // buckle fastening



**4055** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather black // heel strap non-foldable, adjustable //  
instep strap adjustable // buckle fastening



**4045** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather navy blue, perforated // heel strap non-foldable,  
adjustable // instep strap adjustable // buckle fastening



**4050** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white, perforated // heel strap non-foldable,  
adjustable // instep strap adjustable // buckle fastening



## INFORMATION

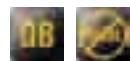
- ① Smooth leather white
- ② SRA slip resistance according to EN ISO 20347:2007
- ③ Cork footbed leather-coated





**4070** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white, perforated // cork footbed leather-coated // lining leather // heel strap non-foldable, adjustable // instep strap adjustable // velcro fastening



**4075** Size 34-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather black, perforated // cork footbed leather-coated // lining leather // heel strap non-foldable, adjustable // instep strap adjustable // velcro fastening



**4060** Size 34-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
smooth leather white // heel strap non-foldable, adjustable // instep strap adjustable // velcro fastening // ballerina style



\* certification submitted

**air**  
cushion





# Occupational Shoes - AIR CUSHION

**Air Cushion – Trendy retro style on an extremely light sole**

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20347:2007
- ▶ Upper leather
- ▶ Air cushion sole with high slip resistance
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

With the air cushion series we proof that occupational footwear are not only functional and comply to the standards, they also convince with their stylish appearance.

With this series, we focus on safety as well as wearing comfort. The shoe is exceptionally light thanks to the permanently elastic flexible foam of the slip resistant PU walking sole. A comfortable fit and an anatomically shaped insole gets you through the day stress-free.

The processing of high quality leather and lining materials paired with contemporary design really shows our quality standards.

## TECHNOLOGY

- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20347:2007
- 3 Air cushion sole with high slip resistance
- 4 Extremely light
- 5 Fuel resistant



**3551**

Size 35-47



See pages 86/87 for all  
replaceable insoles.



**32600** Size 35-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather white // replaceable insole (art. 3551)



**32610** Size 39-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black // replaceable insole (art. 3551)



**32710** Size 39-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black // replaceable insole (art. 3551)



**32700** Size 39-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather white // replaceable insole (art. 3551)



**32300** Size 35-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather white, perforated // replaceable insole  
(art. 3551)



**32310** Size 39-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black, perforated // replaceable insole  
(art. 3551)





## 32620 Size 35-47

CE, EN ISO 20347:2007 O1, SRA\*  
smooth leather white // lining with Silver Point // outsole with brush-finish // replaceable insole (art. 3551)



## 32650 Size 35-47

CE, EN ISO 20347:2007 O1, SRA\*  
pull-up leather black // lining with Silver Point // outsole with brush-finish // replaceable insole (art. 3551)



## 32630 Size 35-47

CE, EN ISO 20347:2007 O1, SRA\*  
pull-up leather ocean // lining with Silver Point // outsole with brush-finish // replaceable insole (art. 3551)



## 32640 Size 35-47

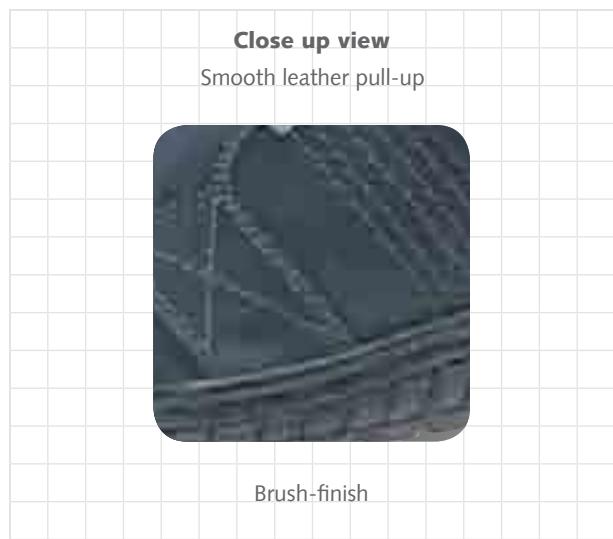
CE, EN ISO 20347:2007 O1, SRA\*  
pull-up leather brown // lining with Silver Point // outsole with brush-finish // replaceable insole (art. 3551)



## 32370 Size 35-47



microfiber white // instep area with elastic band // integrated footbed // decontaminable // HACCP dissipative // antistatic



\* certification submitted

**light**





# Occupational Shoes - **LIGHT**

## **light - The right choice**

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20347:2007
- ▶ Upper leather/ microfibre
- ▶ Special lining, respiration absorbing  
Silver Point, Silver fibre or Comfortemp®
- ▶ Sole extremely light and with high slip resistance
- ▶ Replaceable Insole
- ▶ Orthopedic insole possible (see ORTHOstat Icon)
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

With the light-series we offer the right occupational shoe for everyone who emphasises on technically sophisticated footwear and makes no compromises between quality, comfort and visual appearance.

Thanks to the characteristic PU sole the shoe is light and flexible but also sturdy and the built in heel shock absorber provides an ideal cushioning effect. With this series we have developed a shoe with a moderate heel gradient which relieves strains on joints, heel and back muscles. Our uniquely designed replaceable insoles offer a high wearing comfort.

We equipped the models with a special lining: Silverpoint provides an antibacterial protection by built in silver ions with an odor reducing and moisture absorbing effect.

## Technology on light soles.

### TECHNOLOGY

- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20347:2007
- 3 Sole extremely light, with high slip resistance and shock absorption
- 4 Fuel resistance



**3564**

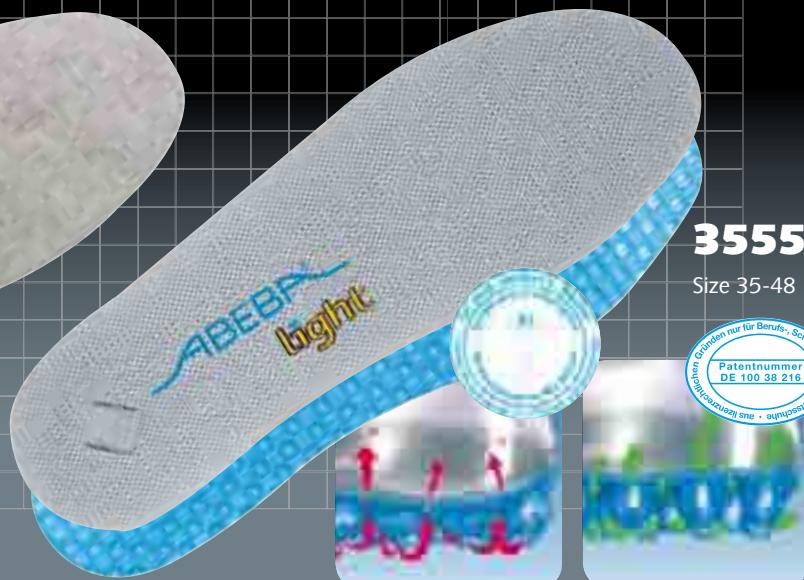
Size 35-48



See pages 86/87 for all  
replaceable insoles.

**3555**

Size 35-48





### **31175** Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
smooth leather white/ orange // lining with Silver Point //  
heel strap non-foldable, adjustable, detachable // instep area  
with lacing // replaceable insole with gel shock absorption  
(art. 3564)



### **31178** Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
smooth leather white/ grey // lining with Silver Point // heel  
strap non-foldable, adjustable, detachable // instep area with  
lacing // replaceable insole with gel shock absorption (art.  
3564)



### **31163** Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white/ light blue // lining with Silver Point //  
heel strap non-foldable, adjustable, detachable // instep area  
with lacing // replaceable insole with gel shock absorption  
(art. 3564) // reflective stripes



### **31176** Size 35-43

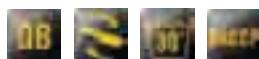
CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
smooth leather white/ light blue // lining with Silver Point //  
heel strap non-foldable, adjustable, detachable // instep area  
with lacing // replaceable insole with gel shock absorption  
(art. 3564)



### **31180** Size 35-43



CE, EN ISO 20347:2007 OB, A, E, FO, SRA\*  
microfiber white/ grey // lining with Silver Point // heel strap  
non-foldable, adjustable, detachable // instep area with lacing  
// replaceable insole with gel shock absorption (art. 3564) //  
HACCP dissipative



### **31160** Size 35-43

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white/ red // lining with Silver Point // heel  
strap non-foldable, adjustable, detachable // instep area with  
lacing // replaceable insole with gel shock absorption (art.  
3564) // reflective stripes





### 31158 Size 35-48

CE, EN ISO 20347:2007 O1, SRA\*  
smooth leather white with breathable textile inlays // lining  
with Silver Point // replaceable acc insole (art. 3555) // reflective stripes



### 31121 Size 35-48

CE, EN ISO 20347:2007 O1, SRA\*  
smooth leather black, perforated // lining with Silver Point //  
double velcro fastening // replaceable acc insole (art. 3555) //  
reflective stripes



### 31151 Size 35-48

**COMFORTEMP.**

CE, EN ISO 20347:2007 O2, SRA\*  
smooth leather white // lining Comfortemp® // replaceable  
acc insole (art. 3555)



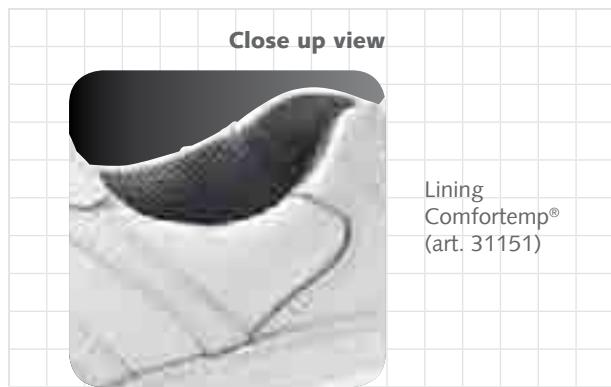
### 31118 Size 35-48

CE, EN ISO 20347:2007 O2, SRA\*  
smooth leather white/ grey // lining with Silver Point //  
double velcro fastening // replaceable acc insole (art. 3555)  
// reflective stripes



### 31120 Size 35-48

CE, EN ISO 20347:2007 O1, SRA\*  
smooth leather white, perforated // lining with Silver Point //  
double velcro fastening // replaceable acc insole (art. 3555) //  
reflective stripes



#### Innovative mPCM-Technology

(micro Phase Change Material – temperature regulating  
Micro capsules embedded in non-wovens)

See page 90 - 91 for explanation

\* certification submitted



### 31141 Size 35-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white // lining with Silver Point // heel strap foldable, adjustable // instep area with elastic band // replaceable insole with gel shock absorption (art. 3564)



### 31142 Size 35-48

### 31142 Size 35-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather black // lining with Silver Point // heel strap foldable, adjustable // instep area with elastic band // replaceable insole with gel shock absorption (art. 3564)



### 31135 Size 35-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather black // lining with Silver Point // heel strap non-foldable, adjustable // instep area with elastic band // replaceable insole with gel shock absorption (art. 3564)



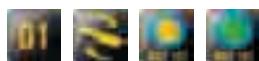
### 31130 Size 35-48

CE, EN ISO 20347:2007 OB, A, E, FO, SRA  
smooth leather white // lining with Silver Point // heel strap non-foldable, adjustable // instep area with elastic band // replaceable insole with gel shock absorption (art. 3564)



### 31136 Size 35-48

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black with breathable Air-Mesh textile inlays, grey // lining with Silver Point // double velcro fastening // replaceable acc insole (art. 3555)





**31132** Size 35-48



CE, EN ISO 20347:2007 O2, FO, SRA  
smooth leather white // lining with Silver Point // instep area with elastic band // replaceable acc insole (art. 3555)



**31137** Size 35-48



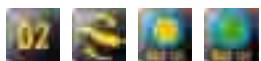
CE, EN ISO 20347:2007 O2, FO, SRA  
smooth leather black // lining with Silver Point // instep area with elastic band // replaceable acc insole (art. 3555)



**31138** Size 35-48



CE, EN ISO 20347:2007 O2, FO, SRA  
smooth leather black // lining with Silver Point // replaceable acc insole (art. 3555) // reflective stripes



**31133** Size 35-48



CE, EN ISO 20347:2007 O2, FO, SRA  
smooth leather white // lining with Silver Point // replaceable acc insole (art. 3555) // reflective stripes



#### acc Insole (air clima comfort)



#### acc - comfort system

- ▶ Instant absorption by air cushion
- ▶ High level of comfort
- ▶ Supports the natural movement of the foot

#### acc - ventilation

- ▶ Air circulates throughout the entire insole
- ▶ Immediate evacuation of perspiration
- ▶ Reduces drying time - over night
- ▶ Foot stays drier and cooler

#### acc - shock absorption system

- ▶ Shock absorption on all the plantar surface
- ▶ Arch support via conic air bubble cushioned system
- ▶ Optimal comfort supports natural movement



**31126** Size 35-48

CE, EN ISO 20347:2007 O2, FO, SRA  
microfiber white // lining with silver fibers // replaceable acc  
insole (art. 3555) // HACCP dissipative



**31128** Size 35-48

CE, EN ISO 20347:2007 O2, FO, SRA  
microfiber white // lining with silver fibers // instep area  
with elastic band // replaceable acc insole (art. 3555) //  
HACCP dissipative



**31127** Size 35-48

CE, EN ISO 20347:2007 O2, FO, SRA  
microfiber black // lining with silver fibers // replaceable acc  
insole (art. 3555) // HACCP dissipative



**31129** Size 35-48

CE, EN ISO 20347:2007 O2, FO, SRA\*  
microfiber black // lining with silver fibers // instep area  
with elastic band // replaceable acc insole (art. 3555) // HACCP  
dissipative



#### Washable



#### HACCP dissipative



\* certification submitted

See pages 86/87 for all replaceable insoles.

## ABEBA SPECIAL

### LORICA

Lorica is a high tech microfiber. The textile made of microfiber is impregnated with special resins and by this possesses a structure composed by micropores that makes Lorica a robust, soft, light and skin-friendly material.

You have chosen well with Lorica:

- ▶ Breathable
- ▶ Durable
- ▶ Water resistant
- ▶ Perspiration and water vapour permeability
- ▶ Scratch and tear resistant
- ▶ Resistant to weather conditions
- ▶ Light, washable
- ▶ Makes your shoes last longer



[WWW.ABEBA.COM](http://WWW.ABEBA.COM)



# Reflexor



**3567**

Size 36-42

**3569**

Size 40-46

**3568**

Size 36-42

**3570**

Size 40-46

**3565**

Size 36-42

**3566**

Size 40-46

See pages 86/87 for all replaceable insoles.



# Occupational Shoes - **REFLEXOR®**

**Reflexor – The shoe for ambitious individualists**

- CE
- SRC slip resistance according to EN ISO 20347:2007
- Upper leather
- Lining leather
- Hand-sewn seam
- PU sole with high slip resistance
- Orthopedic insole possible (see ORTHOstat Icon)
- ESD dissipative according to DIN EN 61340

Our Reflexor® styles are made exclusively with premium calf leather and leather lining. Their distinguishing characteristic is the handmade high quality stitching.

The shoes on page 43 - 45 are even delivered with 2 replaceable footbeds. The active Reflexor® Massage footbed stimulates the foot's reflex zones by its knobs studs and enhances the blood circulation. You may also choose the smooth comfort footbed, covered with finest leather.

We also care about your safety. All Reflexor soles have got a medium heel with a wide step surface.

**Your wellness at work.**



## TECHNOLOGY

- ❶ ESD dissipative according to DIN EN 61340
- ❷ SRC slip resistance according to EN ISO 20347:2007
- ❸ Extremely light PU sole
- ❹ Fuel resistance





**31094** Size 36-42

smooth leather white // integrated Reflexor® massage footbed // antistatic



**31092** Size 36-42

smooth leather black // integrated Reflexor® massage footbed // antistatic



**31064** Size 36-42

smooth leather white/ black // heel strap non-foldable, adjustable // instep area with elastic band // integrated Reflexor® massage footbed // antistatic



**31091** Size 36-42

smooth leather white // instep area with elastic band // integrated Reflexor® massage footbed // antistatic



**36600** Size 36-42

CE, A, E  
smooth leather white // instep area adjustable // integrated Reflexor® massage footbed



**36610** Size 36-42

CE, A, E  
smooth leather black // instep area adjustable // integrated Reflexor® massage footbed



## 36912 Size 36-42

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather black // triple velcro fastening // 2 replaceable  
Reflexor® insoles (art. 3565/ 3568)



## 36902 Size 36-42

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather white // triple velcro fastening // 2 replaceable  
Reflexor® insoles (art. 3565/ 3567)



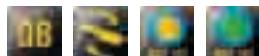
## 36903 Size 36-42

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather white // heel strap foldable, adjustable //  
instep area with elastic band // 2 replaceable Reflexor® insoles  
(art. 3565/ 3567)



## 36913 Size 36-42

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather black // heel strap foldable, adjustable //  
instep area with elastic band // 2 replaceable Reflexor® insoles  
(art. 3565/ 3568)



## 36910 Size 36-42

CE, EN ISO 20347:2007 O1, SRC  
smooth leather black // 2 replaceable Reflexor® insoles (art.  
3565/ 3568)



## 36900 Size 36-42

CE, EN ISO 20347:2007 O1, SRC  
smooth leather white // 2 replaceable Reflexor® insoles  
(art. 3565/ 3567)





**36990** Size 36-42

CE, EN ISO 20347:2007 OB, A, E, SRC  
velour/ smooth leather combination black // heel strap non-foldable, adjustable // instep area double velcro fastening // 2 replaceable Reflexor® insoles (art. 3565/ 3570)



**35890** Size 40-46

CE, EN ISO 20347:2007 OB, A, E, SRC  
velour/ smooth leather combination black // heel strap non-foldable, adjustable // instep area double velcro fastening // 2 replaceable Reflexor® insoles (art. 3565/ 3570)



See pages 86/87 for all replaceable insoles.



## 35830 Size 40-46

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather white, perforated // heel strap foldable, adjustable // instep area with elastic band // lining Air-Mesh // 2 replaceable Reflexor® insoles (art. 3566/ 3569)



## 35760 Size 40-46

CE, EN ISO 20347:2007 O1, SRC  
smooth leather black // instep area with elastic band // 2 replaceable Reflexor® insoles (art. 3566/ 3570)



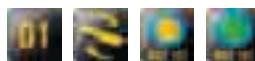
## 35840 Size 40-46

CE, EN ISO 20347:2007 OB, A, E, SRC  
smooth leather black, perforated // heel strap foldable, adjustable // instep area with elastic band // lining Air-Mesh // 2 replaceable Reflexor® insoles (art. 3566/ 3570)



## 35750 Size 40-46

CE, EN ISO 20347:2007 O1, SRC  
smooth leather white // instep area with elastic band // 2 replaceable Reflexor® insoles (art. 3566/ 3569)



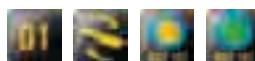
## 35700 Size 40-46

CE, EN ISO 20347:2007 O1, SRC  
smooth leather white // 2 replaceable Reflexor® insoles  
(art. 3566/ 3569)



## 35710 Size 40-46

CE, EN ISO 20347:2007 O1, SRC  
smooth leather black // 2 replaceable Reflexor® insoles  
(art. 3566/ 3570)

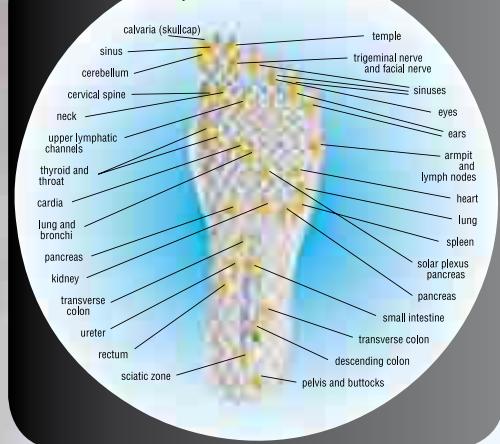


# Reflexor

**XXL-WIDTH**



Reflex Zones of the Foot

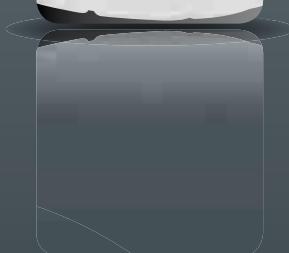




## Occupational Shoes - **REFLEXOR® XXL**

- CE
- SRB slip resistance according to EN ISO 20347:2007
- Upper leather
- Lining leather
- Hand-sewn seam
- PU sole with high slip resistance
- ESD dissipative according to DIN EN 61340

Hand-sewn seam



### TECHNOLOGY





**36892** Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather black // replaceable Reflexor® insole  
(art. 3572)



**36894** Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather white // replaceable Reflexor® insole  
(art. 3572)



**36803** Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather white // heel strap foldable, adjustable //  
instep area with elastic band // replaceable Reflexor® insole  
(art. 3572)



**36813** Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather black // heel strap foldable, adjustable //  
instep area with elastic band // replaceable Reflexor® insole  
(art. 3572)





## 36809 Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather white // double velcro fastening // replaceable  
Reflexor® insole (art. 3572)



## 36819 Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather black // double velcro fastening // replaceable  
Reflexor® insole (art. 3572)



## 36872 Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
velour black // heel strap non-foldable, adjustable // instep  
area with elastic band // replaceable Reflexor® insole (art.  
3572)



## 36874 Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather white // heel strap non-foldable, adjustable //  
instep area with elastic band // replaceable Reflexor® insole  
(art. 3572)



## 36891 Size 36-43

CE, EN ISO 20347:2007 OB, A, E, SRB  
smooth leather white // instep area with elastic band //  
replaceable Reflexor® insole (art. 3572)



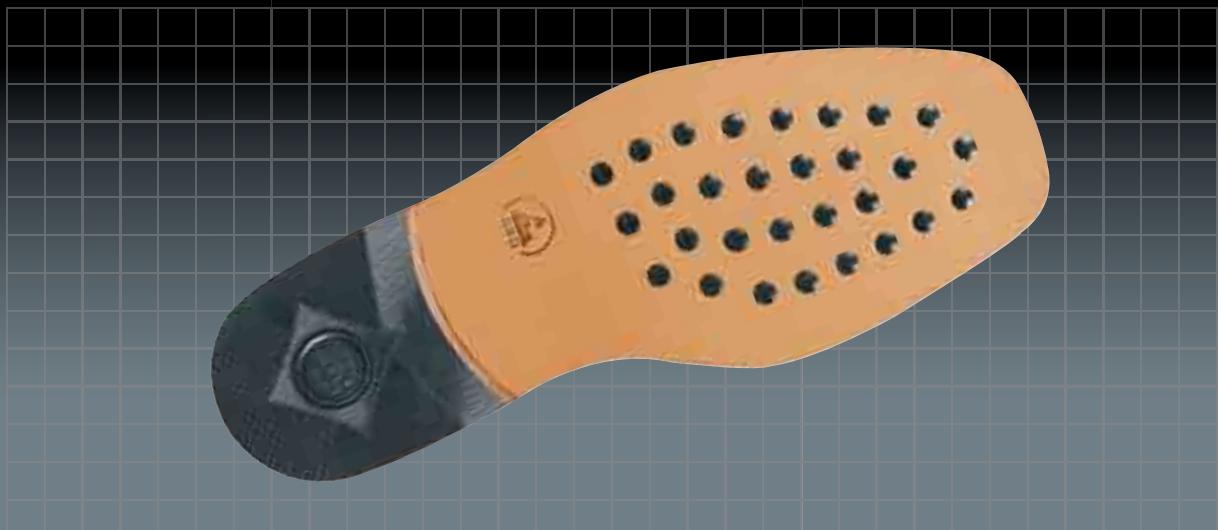
# MANAGER



Occupational Shoes - **MANAGER**

ABEBR<sup>®</sup>

- ▶ CE
- ▶ Upper in calf leather
- ▶ Lining in calf leather
- ▶ Top layer in calf leather
- ▶ Leather outsole, ESD dissipative according to DIN EN 61340





**3120** Size 39-46

CE  
calf leather black



**3110** Size 39-46

CE  
calf leather black



**3130** Size 39-46

CE  
calf leather black



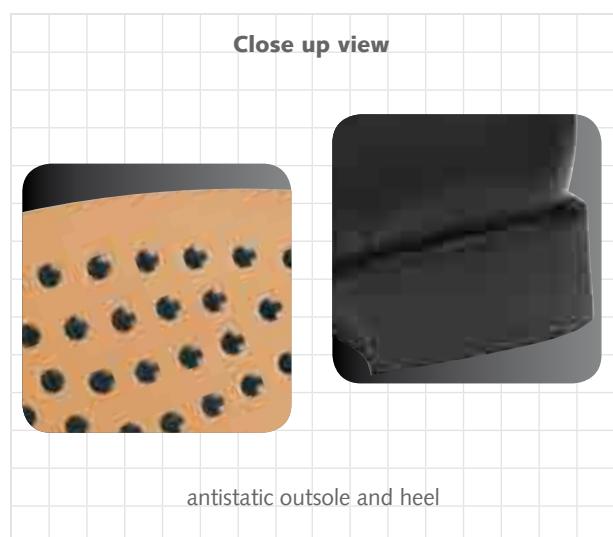
**3140** Size 39-46

CE  
calf leather black, braided



**3121** Size 39-46

CE  
calf leather brown





BUSINESS  
LADY



**3980** Size 36-42

smooth leather black // lining calf leather // lacing over instep  
// heel 60 mm



**3990** Size 36-42

smooth leather black // lining calf leather // heel 60 mm



**3940** Size 36-42

smooth leather black // lining calf leather // heel 60 mm



**3950** Size 36-42

smooth leather black, braided // lining calf leather // heel  
60 mm

Close up view



braided leather // high wearing comfort // good ventilation

**32430** Size 40-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black // insole leather // lining calf leather //  
outsole TPU

**32450** Size 40-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black // insole leather // lining calf leather //  
outsole TPU

**32440** Size 40-47

CE, EN ISO 20347:2007 O1, SRA  
smooth leather black // insole leather // lining calf leather //  
outsole TPU

**32470** Size 40-47

smooth leather black, braided // insole leather // lining calf  
leather // outsole TPU

**32922** Size 39-47

smooth leather black // insole leather // lining calf leather //  
rubber outsole (SRA)

**32923** Size 39-47

smooth leather black // insole leather // lining calf leather //  
rubber outsole (SRA)

## Occupational Shoes - **STATIC CONTROL**

### Static Control - High-tech on the foot

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20347:2007
- ▶ Upper leather/ velour with mesh textile for better circulation of air
- ▶ asc - anti slip contact sole
- ▶ Replaceable insole acc Wave (Art. 3554)
- ▶ Orthopedic insole possible (see ORTHOstat Icon)
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

The idea behind our Static Control series is to design a shoe that is light and sportive and scores with a maximum of technology and comfort. It is very versatile and can be used in almost all industries.

The rubber walking sole convinces with its sophisticated design: the drop wire thread pattern has got a softer blend that makes sure the grip is at its best. The cross thread pattern in a harder blend on the exterior gives you high side assistance and secure standing.

Decoupled joint stabilizers support your joints well and bring torsion control. A foamed, cushioning PU midsole relieves joints and ligaments additionally.

### TIP

For all professions where toe caps are not required.



#### acc - ventilation

- ▶ Air circulates throughout the entire insole
- ▶ Immediate evacuation of perspiration
- ▶ Reduces drying time - over night
- ▶ Foot stays drier and cooler

## 3554

Size 37-48

#### acc - comfort system

- ▶ Instant absorption by air cushion
- ▶ High level of comfort due to equal pressure

#### acc - insole shock absorption system

- ▶ Shock absorption on the complete surface
- ▶ Arch support via conic air cushioned system
- ▶ Optimal comfort
- ▶ Supports natural movement



**1575** Size 37-48

CE, EN ISO 20347:2007 O1, FO, SRA  
leather black with scratch-resistant carbon coating and black,  
breathable Air-Mesh textile inlays // double velcro fastening //  
replaceable acc Wave insole (art. 3554) // reflective stripes



**1572** Size 37-48

CE, EN ISO 20347:2007 O1, FO, SRA  
smooth leather/ velour black // replaceable acc Wave insole  
(art. 3554) // reflective stripes



**31596** Size 37-48

CE, EN ISO 20347:2007 O1, FO, SRA  
velour anthracite // replaceable acc Wave insole (art. 3554)



**31573** Size 37-48

CE, EN ISO 20347:2007 O1, FO, SRA\*  
smooth leather black, ATEX-design with black breathable Air-  
Mesh textile inlays // replaceable acc Wave insole (art. 3554) //  
reflective stripes



## INFORMATION

- 1** Smooth leather black, ATEX-design
- 2** SRA slip resistance according to EN ISO 20347:2007\*
- 3** Breathable Air-Mesh textile inlays



\* certification submitted

## CLEAN ROOM

### Occupational Shoes - **CLEAN ROOM**

#### **Special ESD clean room shoes.**

Are you looking for a solution tailored to your needs?

The special purpose shoes shown here are only examples for individual solutions.

Tell us about your requirements and together we will find solutions best suited to meet your demands within a short time. Just give us a call!





**3900**

Size\* Size 1 - Size 5

white // upper integrity 1750 antibacterial // artificial leather sole // elasticized foot opening



**3910**

Size\* Size 1 - Size 5

light blue // upper integrity 1750 antibacterial // artificial leather sole // elasticized foot opening



**3620**

Size 35-47

OB, A, E, SRA

white // individual advice, customized development or adjustment



### Note

\*Size:

The sizes are as follows:

**Size 1:** 36-37; **Size 2:** 38-39; **Size 3:** 40-43;  
**Size 4:** 44-46; **Size 5:** 47-48;

**1144**

Size 35-48

white // individual advice, customized development or adjustment

## AUTOCLAVABLE

# Occupational Shoes - **AUTOCLAVABLE CLOGS**

### **Autoclavable clogs – For maximum hygiene**

- ▶ CE
- ▶ SRC slip resistance according to EN ISO 20347:2007
- ▶ Upper made from special material
- ▶ Sole with high slip resistance
- ▶ Autoclavable material at 121°C, 15 min (no additives)
- ▶ Washable at 60°C
- ▶ ESD dissipative according to DIN EN 61340

Reusable and temperature-stable clothes and equipment are being treated by autoclave to kill all germs. This is done mainly in medical areas, microbiological or bio molecular research institutes as well as in the food and pharmaceutical industry.

The ABEBA clogs may be treated by autoclave at 121°C at 15 min with 2-3 bar thus meeting requirements of the respective sterilising level. They possess a slip resistant walking sole and are subject to the ESD dissipative according to DIN EN 61340. A foldable heel strap secures your standing position.





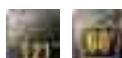
## **39600** Double sizes\* 35/36 - 45/46

CE, EN ISO 20347:2007 A, E, SRC  
special material, white // heel strap foldable, adjustable //  
autoclavable // double sizes



## **39610** Double sizes\* 35/36 - 45/46

CE, EN ISO 20347:2007 A, E, SRC  
special material, blue // heel strap foldable, adjustable //  
autoclavable // double sizes



## **39620** Double sizes\* 35/36 - 45/46

CE, EN ISO 20347:2007 A, E, SRC  
special material, green // heel strap foldable, adjustable //  
autoclavable // double sizes



## **39630** Double sizes\* 35/36 - 45/46

CE, EN ISO 20347:2007 A, E, SRC  
special material, orange // heel strap foldable, adjustable //  
autoclavable // double sizes



## Information

### \*Double sizes:

Please use the size in bold when placing your order

**35/36, 37/38, 39/40, 41/42, 43/44, 45/46**

washable at 60°C:

cleaning with water, no additives



autoclavable at 121°C:

Thermal treatment in  
overload pressure area (no additives)



**Classic**



# OUR SAFETY SHOES



## **Your safety is our aim!**

In many production steps and works in production the employees are faced by accident and health risks which can't be only be avoided by internal and organizational actions. If violations of the feet by crashing into something, getting caught or by stepping into something sharp or pointed have to be taken into account safety shoes are necessary to lower the risks and have to be worn.

On the following pages you find a complete range of Abeba safety shoes all certified according to the EN ISO 20345:2007 standard. Whether it is a clog, a sandal, a slip on, low or business shoe or a boot get convinced by the quality and remarkable wearing comfort of Abeba safety shoes!



## 31000 Size 36-46

CE, EN ISO 20345:2007 SB, A, E, WRU, SRA  
grained leather white // lining and heel patch leather // heel  
strap non-foldable, adjustable // instep strap adjustable //  
buckle fastening



## 31011 Size 36-46

CE, EN ISO 20345:2007 SB, A, E, WRU, SRA\*  
microfiber black // heel strap non-foldable, adjustable //  
instep strap adjustable // buckle fastening // HACCP dissipative



## 31010 Size 36-46

CE, EN ISO 20345:2007 SB, A, E, WRU, SRA  
grained leather black // lining and heel patch leather // heel  
strap non-foldable, adjustable // instep strap adjustable //  
buckle fastening



## 31001 Size 36-46

CE, EN ISO 20345:2007 SB, A, E, WRU, SRA\*  
microfiber white // heel strap non-foldable, adjustable // in-  
step strap adjustable // buckle fastening // HACCP dissipative



\* certification submitted

**light**

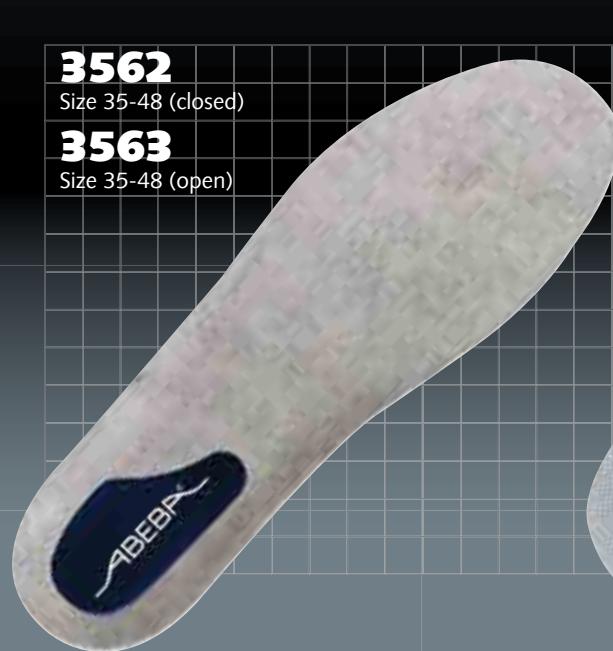


**3562**

Size 35-48 (closed)

**3563**

Size 35-48 (open)



**3555**

Size 35-48



See pages 86/87 for all replaceable insoles.



# SAFETY SHOES - **LIGHT**

## **light - The right choice**

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20345:2007
- ▶ Steel toe-cap (200 J) according to DIN EN 12568
- ▶ Upper leather/ microfibre
- ▶ special lining respiration absorbing  
Silver Point, Silver fibre or Comfortemp®
- ▶ PU outsole
- ▶ Extremely light sole with high slip resistance
- ▶ Replaceable insole
- ▶ Orthopedic insole possible (see ORTHOstat Icon)
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

With the light-series we offer the right occupational shoe for everyone who emphasises on technically sophisticated footwear and makes no compromises between quality, comfort and visual appearance.

Thanks to the characteristic PU sole the shoe is light and flexible but also sturdy and the built in heel shock absorber provides an ideal cushioning effect. With this series we have developed a shoe with a moderate heel gradient which relieves strains on joints, heel and back muscles. Our uniquely designed replaceable insoles offer a high wearing comfort.

We equipped the models with a special lining: Silver Point provides an antibacterial protection by built in Silver ions with an odor reducing and moisture absorbing effect.

### Technology on light soles.

## TECHNOLOGY

- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20345:2007
- 3 Extremely light sole with high slip resistance and shock absorption system
- 4 Fuel resistance



### Steel toe-cap

- ▶ Certified according to DIN EN 12568  
Tested outside the shoe (200 joules)
- ▶ Certified according to EN ISO 20345:2007  
Tested inside footwear (200 joules)





## 31041 Size 35-48

CE, EN ISO 20345:2007 SB, A, E, ORO, SRA  
smooth leather white // lining with Silver Point // heel strap  
foldable, adjustable // instep area with elastic band // replaceable  
insole with gel shock absorption (art. 3563)



## 31035 Size 35-48

CE, EN ISO 20345:2007 SB, A, E, SRA  
smooth leather black // lining with Silver Point // heel strap  
non-foldable, adjustable // instep area with elastic band //  
replaceable insole with gel shock absorption (art. 3563)



## 31047 Size 35-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather white // lining with Silver Point // overcap  
with scratch-resistant coating // double velcro fastening //  
replaceable acc insole (art. 3555)



## 31042 Size 35-48

CE, EN ISO 20345:2007 SB, A, E, ORO, SRA  
smooth leather black // lining with Silver Point // heel strap  
foldable, adjustable // instep area with elastic band // replaceable  
insole with gel shock absorption (art. 3563)



## 31030 Size 35-48

CE, EN ISO 20345:2007 SB, A, E, SRA  
smooth leather white // lining with Silver Point // heel strap  
non-foldable, adjustable // instep area with elastic band //  
replaceable insole with gel shock absorption (art. 3563)



**TIP**  
**Shoes made of Lorica can be machine washed at 30° C.**



## 31075 Size 35-43

CE, EN ISO 20345:2007 SB, A, E, SRA\*  
 smooth leather white/ orange // lining with Silver Point //  
 heel strap non-foldable, adjustable, detachable // instep area  
 with lacing // replaceable insole with gel shock absorption  
 (art. 3563)



## 31078 Size 35-43

CE, EN ISO 20345:2007 SB, A, E, SRA\*  
 smooth leather white/ grey // lining with Silver Point // heel  
 strap non-foldable, adjustable, detachable // instep area with  
 lacing // replaceable insole with gel shock absorption (art.  
 3563)



## 31076 Size 35-43

CE, EN ISO 20345:2007 SB, A, E, SRA\*  
 smooth leather white/ blue // lining with Silver Point // heel  
 strap non-foldable, adjustable, detachable // instep area with  
 lacing // replaceable insole with gel shock absorption (art.  
 3563)



## 31080 Size 35-43



CE, EN ISO 20345:2007 SB, A, E, SRA\*  
 microfiber white/ grey // lining with Silver Point // heel strap  
 non-foldable, adjustable, detachable // instep area with lacing  
 // replaceable insole with gel shock absorption (art. 3563) //  
 HACCP dissipative



### TIP

You have chosen well with Lorica:

- ▶ Breathable
- ▶ Durable
- ▶ Water resistant
- ▶ Perspiration and water vapour permeability
- ▶ Scratch and tear resistant
- ▶ Resistant to weather conditions
- ▶ light, washable
- ▶ Makes your shoes last longer



\* certification submitted



## 31031 Size 35-48

CE, EN ISO 20345:2007 S1, SRA  
smooth leather white with breathable Air-Mesh textile inlays,  
grey // lining with Silver Point // double velcro fastening //  
replaceable insole with gel shock absorption (art. 3562)



## 31056 Size 35-48

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather black with breathable Air-Mesh textile inlays,  
black // lining with Silver Point // replaceable insole with gel  
shock absorption (art. 3562)



## 31058 Size 35-48

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather white with breathable textile inlays // lining  
with Silver Point // replaceable insole with gel shock absorpti-  
on (art. 3562)



## 31036 Size 35-48

CE, EN ISO 20345:2007 S1, SRA  
smooth leather black with breathable Air-Mesh textile inlays,  
grey // lining with Silver Point // double velcro fastening //  
replaceable insole with gel shock absorption (art. 3562)



## 31055 Size 35-48

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather black with breathable Air-Mesh textile inlays,  
grey // lining with Silver Point // replaceable insole with gel  
shock absorption (art. 3562)



## 31051 Size 35-48

**COMFORTEMP.**

CE, EN ISO 20347:2007 S2, SRA\*  
smooth leather white // lining Comfortemp® // replaceable  
insole with gel shock absorption (art. 3562)





### 31020 Size 35-48

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather white, perforated // lining with Silver Point // double velcro fastening // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



### 31021 Size 35-48

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather black, perforated // lining with Silver Point // double velcro fastening // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



### 31037 Size 35-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // lining with Silver Point // instep area with elastic band // replaceable insole with gel shock absorption (art. 3562)



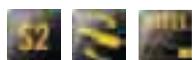
### 31032 Size 35-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather white // lining with Silver Point // instep area with elastic band // replaceable insole with gel shock absorption (art. 3562)



### 31023 Size 35-48

CE, EN ISO 20345:2007 S2, SRA\*  
smooth leather white // lining with Silver Point // double velcro fastening // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



### 31024 Size 35-48

CE, EN ISO 20345:2007 S2, SRA\*  
smooth leather black // lining with Silver Point // double velcro fastening // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



\* certification submitted



## 31026 Size 35-48



CE, EN ISO 20345:2007 S2, SRA  
microfiber white // lining with silver fibers // replaceable insole with gel shock absorption (art. 3562) // HACCP dissipative



## 31029 Size 35-48



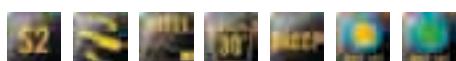
CE, EN ISO 20345:2007 S2, SRA\*  
microfiber black // lining with silver fibers // instep area with elastic band // replaceable insole with gel shock absorption (art. 3562) // HACCP dissipative



## 31027 Size 35-48



CE, EN ISO 20345:2007 S2, SRA  
microfiber black // lining with silver fibers // replaceable insole with gel shock absorption (art. 3562) // HACCP dissipative



## 31028 Size 35-48



CE, EN ISO 20345:2007 S2, SRA  
microfiber white // lining with silver fibers // instep area with elastic band // replaceable insole with gel shock absorption (art. 3562) // HACCP dissipative



## 31033 Size 35-48



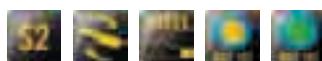
CE, EN ISO 20345:2007 S2, SRA  
smooth leather white // lining with Silver Point // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



## 31038 Size 35-48



CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // lining with Silver Point // replaceable insole with gel shock absorption (art. 3562) // reflective stripes



\* certification submitted

See pages 86/87 for all replaceable insoles.



**31874** Size 35-48



CE, EN ISO 20345:2007 S3, SRA\*  
smooth leather black, ATEX-design // lining with silver point //  
replaceable insole with gel shock absorption (art. 3562) //  
metal free penetration resistance // reflective stripes



**31853** Size 35-48



CE, EN ISO 20345:2007 S3, SRA\*  
smooth leather black, ATEX-design // lining with silver point //  
replaceable insole with gel shock absorption (art. 3562) //  
metal free penetration resistance // reflective stripes



metal free penetration resistance

**anatom**



### **3580**

Size 36-52 (closed)



### **3582**

Size 36-52 (open)



#### **acc Wave Insole (air clima comfort)**

##### **acc - ventilation**

- ▶ Air circulates throughout the entire insole
- ▶ Immediate evacuation of perspiration
- ▶ Reduces drying time - over night
- ▶ Foot stays dryer and cooler

##### **acc - insole shock absorption system**

- ▶ Shock absorption on all the plantar surface
- ▶ Arch support via conic air cushioned system
- ▶ Optimal comfort
- ▶ Supports natural movement

##### **acc - comfort system**

- ▶ Instant absorption by air cushion
- ▶ High level of comfort due to equal pressure

See pages 86/87 for all replaceable insoles.



# SAFETY SHOES - ANATOM

**anatom - Combines maximum safety and best wearing comfort**

- ▶ CE
- ▶ SRC slip resistance according to EN ISO 20345:2007
- ▶ Steel toe-cap (200 joules) according to DIN EN 12568
- ▶ Upper leather/ microfibre
- ▶ Special lining with Silver fibre or Silver Point absorbing perspiration
- ▶ PU/PU outsole with high slip resistance
- ▶ Replaceable acc Wave insole
- ▶ Orthopedic insole possible (see ORTHOstat Icon)
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ Reflective material
- ▶ ESD dissipative according to DIN EN 61340

## TECHNOLOGY

- 1 ESD dissipative according to DIN EN 61340
- 2 SRC slip resistance according to EN ISO 20345:2007
- 3 Self cleaning profile
- 4 Asymmetric heel for a natural bedding of the foot
- 5 TPU torsion waist, arch support and high stability
- 6 Flexzone supports the natural roll-off movement of the foot
- 7 Fuel resistance



### Asymmetrical heel

- ▶ Simulates a worn-in shoe
- ▶ Reduction of the higher leverage effect by a rounded and drawn-up outer side
- ▶ The vertical inner side reduces the foot's tendency to bend inwards

Our anatom range is the right choice for everyone who sets value on having a sturdy shoe that guarantees maximum safety and offers best wearing comfort at the same time. Thanks to its double-layer PU sole the anatom combines these features perfectly. The compact, abrasion-proof and sturdy walking sole has got a good resistance to slip and secures your standing position by using a torsion joint made from TPU.

The foamed and cushioning middle sole gives you enjoyable comfort. An asymmetrical heel simulates that the shoe is already worn in and stops the higher lever force while walking through the rounded and lifted exterior. The vertical interior reduces the risk of bending inwards.





**32120** Size 36-48     

Size 49-**52**

CE, EN ISO 20345:2007 SB, A, E, WRU, SRC  
microfiber white // lining with silver fibers // heel strap non-foldable, adjustable // instep area adjustable with elastic band // replaceable acc Wave insole (art. 3582) // HACCP dissipative



**32615** Size 36-48     

Size 49-**50**

CE, EN ISO 20345:2007 S1, SRC  
microfiber black, perforated // lining with silver fibers // double velcro fastening // replaceable acc Wave insole (art. 3580) // reflective stripes // HACCP dissipative



**2626** Size 36-48     

Size 49-**52**

CE, EN ISO 20345:2007 S1, SRC  
microfiber white, perforated // lining with silver fibers // replaceable acc Wave insole (art. 3580) // reflective stripes // HACCP dissipative



**32125** Size 36-48     

Size 49-**52**

CE, EN ISO 20345:2007 SB, A, E, WRU, SRC  
microfiber black // lining with silver fibers // heel strap non-foldable, adjustable // instep area adjustable with elastic band // replaceable acc Wave insole (art. 3582) // HACCP dissipative



**2616** Size 36-48     

Size 49-**50**

CE, EN ISO 20345:2007 S1, SRC  
microfiber white, perforated // lining with silver fibers // double velcro fastening // replaceable acc Wave insole (art. 3580) // reflective stripes // HACCP dissipative



HACCP dissipative



Washable



See pages 86/87 for all replaceable insoles.



**32131** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber white // lining with silver fibers // replaceable acc  
Wave insole (art. 3580) // HACCP dissipative



**32135** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber black // lining with silver fibers // instep area  
adjustable with elastic band // replaceable acc Wave insole  
(art. 3580) // HACCP dissipative



**32136** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber black // lining with silver fibers // replaceable acc  
Wave insole (art. 3580) // HACCP dissipative



**32130** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber white // lining with silver fibers // instep area  
adjustable with elastic band // replaceable acc Wave insole  
(art. 3580) // HACCP dissipative



**32172** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber white // lining with silver fibers // scratch-resistant  
coating in heel and toe area // replaceable acc Wave insole (art.  
3580) // reflective stripes // HACCP dissipative



**32171** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
microfiber black // lining with silver fibers // scratch-resistant  
coating in heel and toe area // replaceable acc Wave insole (art.  
3580) // reflective stripes // HACCP dissipative



**32189** Size 36-48

Size 49-52



CE, EN ISO 20345:2007 S1, SRC  
 velour/ textile black // lining with Silver Point // instep strap adjustable // replaceable acc Wave insole (art. 3580) // reflective stripes

**1111** Size 36-48

Size 49-50



CE, EN ISO 20345:2007 S1, SRC  
 nubuk black with textile green/ black // lining with Silver Point // replaceable acc Wave insole (art. 3580)

**1122** Size 36-48

Size 49-50



CE, EN ISO 20345:2007 S1, SRC  
 velour navy blue with textile // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // reflective stripes

**1111** Size 36-48

Size 49-50



CE, EN ISO 20345:2007 S1, SRC  
 smooth leather black, perforated with textile navy blue // lining with Silver Point // instep strap adjustable // replaceable acc Wave insole (art. 3580)

**32146** Size 36-48

Size 49-50



CE, EN ISO 20345:2007 S1, SRC  
 velour brown with textile // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // reflective stripes

**32174** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S1, SRC\*  
 smooth leather with grey functional textile inlays // instep strap adjustable // breathable and impermeable for liquids // replaceable acc Wave insole (art. 3580) // reflective stripes



\* certification submitted



**32144** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S1, SRC\*  
smooth leather white with textile grey // replaceable acc  
Wave insole (art. 3580) // reflective stripes



**32156** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
smooth leather black // scratch-resistant coating in toe and  
heel area // replaceable acc Wave insole (art. 3580) // reflec-  
tive stripes



**32169** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC\*  
smooth leather black // scratch-resistant coating in toe and  
heel area // replaceable acc Wave insole (art. 3580) //  
reflective stripes



**32145** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S1, SRC\*  
velour black with textile grey // replaceable acc Wave insole  
(art. 3580) // reflective stripes



**32168** Size 36-48

Size 49-50

CE, EN ISO 20345:2007 S2, SRC  
smooth leather black // scratch-resistant coating in toe and  
heel area // replaceable acc Wave insole (art. 3580) //  
reflective stripes





## **32216** Size 36-48



CE, EN ISO 20345:2007 S1P, SRC  
microfiber white, perforated // lining with silver fibers // double velcro fastening // replaceable acc Wave insole (art. 3580) // HACCP dissipative // metal free penetration resistance // reflective stripes



## **32289** Size 36-48

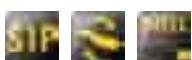
CE, EN ISO 20345:2007 S1P, SRC  
velour/ textile black // lining with Silver Point // instep strap adjustable // replaceable acc Wave insole (art. 3580) // metal free penetration resistance // reflective stripes



## **32243** Size 36-48



CE, EN ISO 20345:2007 S1P, SRC\*  
smooth leather black with textile in ATEX-design // replaceable acc Wave insole (3580) // metal free penetration resistance // reflective stripes



## **32215** Size 36-48



CE, EN ISO 20345:2007 S1P, SRC  
microfiber black, perforated // lining with silver fibers // double velcro fastening // replaceable acc Wave insole (art. 3580) // HACCP dissipative // metal free penetration resistance // reflective stripes



## **32247** Size 36-48



CE, EN ISO 20345:2007 S1P, SRC  
velour navy blue with textile // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance // reflective stripes



\* certification submitted

See pages 86/87 for all replaceable insoles.

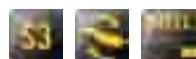


**32256** Size 36-48

Size 49-**52**



CE, EN ISO 20345:2007 S3, SRC  
smooth leather black // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance // reflective stripes



**32268** Size 36-48

Size 49-**52**



CE, EN ISO 20345:2007 S3, SRC  
smooth leather black // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance // reflective stripes



Close up view



metal free penetration resistance



**32254** Size 36-48



CE, EN ISO 20345:2007 S3, SRC\*  
smooth leather black in ATEX-design // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance



**32270** Size 36-48



CE, EN ISO 20345:2007 S3, SRC\*  
smooth leather black in ATEX-design // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance



**32269** Size 36-48

CE, EN ISO 20345:2007 S3, SRC\*  
smooth leather black // scratch-resistant coating in toe and heel area // replaceable acc Wave insole (art. 3580) // metal free penetration resistance // reflective stripes



**Static Control**





# SAFETY SHOES - STATIC CONTROL

## Static Control - High-tech on the foot

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20345:2007
- ▶ Mcc mono coque cap (200 joules)
- ▶ Upper leather/ velour/ microfibre with Air-Mesh textile for better circulation of air
- ▶ PU midsole
- ▶ Asc - anti slip contact sole
- ▶ Replaceable acc Wave insole (art. 3553)
- ▶ Orthopedic insole possible (see ORTHOstat Icon)
- ▶ Sanitized® treated (odor and bacteria resistant)
- ▶ ESD dissipative according to DIN EN 61340

The idea behind our Static Control series is to design a shoe that is light and sportive and scores with a maximum of technology and comfort. It is very versatile and can be used in almost all industries.

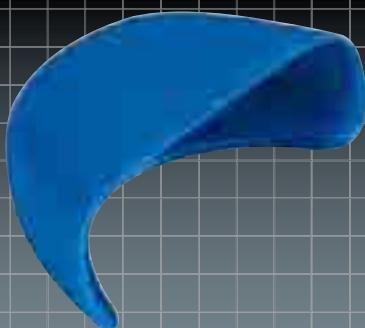
The rubber walking sole convinces with its sophisticated design: the drop wire thread pattern has got a softer blend that makes sure the grip is at its best. The cross thread pattern in a harder blend on the exterior gives you high side assistance and secure standing.

Decoupled joint stabilizers support your joints well and bring torsion control. A foamed, cushioning PU midsole relieves joints and ligaments additionally. The built in mcc composite cap is extremely shock-resistant, highly elastic (viscous) and 50 % lighter than steel.

All styles are fitted with the replaceable acc Wave insole which improves a healthy foot climate.

## TECHNOLOGY

- 1 ESD dissipative according to DIN EN 61340
- 2 SRA slip resistance according to EN ISO 20345:2007
- 3 Best grip of the walking sole, siped tread pattern, soft rubber compound
- 4 Torsion waist hard rubber compound
- 5 Protection against twisting the ankle
- 6 Cross profile harder rubber compound
- 7 Acid and base resistant (for example: cleaning agents)
- 8 Fuel resistant



### mcc - mono coque cap

- ▶ Certified according to DIN EN 12568
- ▶ Tested outside the shoe (200 joules)
- ▶ Certified EN ISO 20345:2007
- ▶ Tested inside footwear (200 joules)
- ▶ High impact resistance
- ▶ High resilience
- ▶ Thermoplastic polyamid
- ▶ lighter than aluminium
- ▶ 50 % lighter than steel
- ▶ Metal free



**1275** Size 36-47

CE, EN ISO 20345:2007 S1, SRA  
leather black with scratch-resistant carbon coating and black,  
breathable Air-Mesh textile inlays // double velcro fastening  
// replaceable acc Wave insole (art. 3553) // reflective stripes



**1272** Size 36-47

CE, EN ISO 20345:2007 S1, SRA  
smooth leather/ velour black with breathable Air-Mesh textile  
inlays // replaceable acc Wave insole (art. 3553) // reflective  
stripes



**31378** Size 36-47

CE, EN ISO 20345:2007 S1, SRA  
velour anthracite // double velcro fastening // replaceable acc  
Wave insole (art. 3553) // reflective stripes



**31366** Size 36-47

CE, EN ISO 20345:2007 S1, SRA  
velour anthracite // replaceable acc Wave insole (art. 3585) //  
reflective stripes



#### acc Wave insole (air clima comfort)

**3553**

Size 36-47



#### acc - comfort system

- ▶ Instant absorption by air cushion
- ▶ High level of comfort due to equal pressure

#### acc - ventilation

- ▶ Air circulates throughout the entire insole
- ▶ Immediate reduction of perspiration
- ▶ Reduces drying time - over night
- ▶ Foot stays drier and cooler

#### acc - insole shock absorption system

- ▶ Shock absorption on all the plantar surface
- ▶ Arch support via conic air cushioned system
- ▶ Optimal comfort
- ▶ Supports natural movement



**31363** Size 36-47

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather white with breathable Air-Mesh textile inlays  
grey // double velcro fastening // replaceable acc Wave insole  
(art. 3553) // reflective stripes



**31364** Size 36-47

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather black with breathable Air-Mesh textile inlays  
grey // double velcro fastening // replaceable acc Wave  
insole (art. 3553) // reflective stripes



**31377** Size 36-47

CE, EN ISO 20345:2007 S1, SRA\*  
velour black with breathable Air-Mesh textile inlays grey //  
replaceable acc Wave insole (art. 3553) // reflective stripes



**31376** Size 36-47

CE, EN ISO 20345:2007 S1, SRA\*  
smooth leather white with breathable Air-Mesh textile inlays  
grey // replaceable acc Wave insole (art. 3553) // reflective  
stripes



## INFORMATION

- 1 Velour black
- 2 SRA slip resistance according to EN ISO 20345:2007\*
- 3 Breathable Air-Mesh textile inlays



\* certification submitted



## 31392 Size 36-47

CE, EN ISO 20345:2007 S2, SRA  
microfiber white // instep area with elastic band // replaceable  
acc Wave insole (art. 3553)



## 31361 Size 36-47

CE, EN ISO 20345:2007 S2, SRA  
smooth leather white // replaceable acc Wave insole (art.  
3553) // reflective stripes



## 31362 Size 36-47

CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // replaceable acc Wave insole (art.  
3553) // reflective stripes





**31478** Size 36-47

CE, EN ISO 20345:2007 S1P, SRA  
velour anthracite // double velcro fastening // replaceable acc Wave insole (art. 3553) // metal free penetration resistance // reflective stripes



**31473** Size 36-47



CE, EN ISO 20345:2007 S1P, SRA\*  
smooth leather black in ATEX-design with breathable Air-Mesh textile inlays black // replaceable acc Wave insole (art. 3553) // metal free penetration resistance // reflective stripes



**31474** Size 36-47



CE, EN ISO 20345:2007 S3, SRA\*  
smooth leather black in ATEX-design // replaceable acc Wave insole (art. 3553) // metal free penetration resistance // reflective stripes



**31475** Size 36-47



CE, EN ISO 20345:2007 S3, SRA\*  
smooth leather black in ATEX-design // replaceable acc Wave insole (art. 3553) // metal free penetration resistance // reflective stripes



#### Penetration resistance



#### Penetration resistance



\* certification submitted

## Safety Shoes - **BUSINESS MEN**

**Business Men – The safety shoe for sophisticated clients**

- ▶ CE
- ▶ SRA slip resistance according to EN ISO 20345:2007
- ▶ Steel toe cap (200 joules) according to DIN EN 12568
- ▶ Upper leather
- ▶ Lining leather
- ▶ ESD dissipative according to DIN EN 61340

If you need a quality safety shoe that also goes well with a suit, don't look any further.

You may choose between genuine wingtip style with Chilly-perforation and a puristic model with Derby-cut. We now have built the bridge between discreet, elegant looks, functionality and safety:

All models were manufactured from water-repellent cow leather. Bare leather lining absorbs your sweat and provides good foot climate. The natural surface and structure of the leather stays the same because of its special dyeing method. And you don't have to miss the wearing comfort due to the comfortable footbed and the rubber walking sole. The sole also displays a very good slip resistance and is oil and fuel-resistant. To protect your feet from any impacts, we have equipped the Business men series with naturally formed steel toe caps.

### **Steel toe-cap**

- ▶ Certified according to DIN EN 12568  
Tested outside the shoe (200 joules)
- ▶ Certified according to EN ISO 20345:2007  
Tested inside footwear (200 joules)



**33240** Size 36-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // lining leather

**33230** Size 36-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // lining leather

**33250** Size 39-48

CE, EN ISO 20345:2007 S2, SRA  
smooth leather black // lining leather // instep area with  
elastic band





## INSOLES



**3551**

Size 35-47

**for air cushion Occupational Shoes**

grey // replaceable insole for shoes with air cushion sole // antistatic/ ESD dissipative according to DIN EN 61340



**3563**

open

Size 35-48

**3562**

closed

Size 35-48

**for light Safety Shoes**

grey // replaceable insole // comfort-footbed with gel shock absorbtion // antistatic/ ESD dissipative according to DIN EN 61340

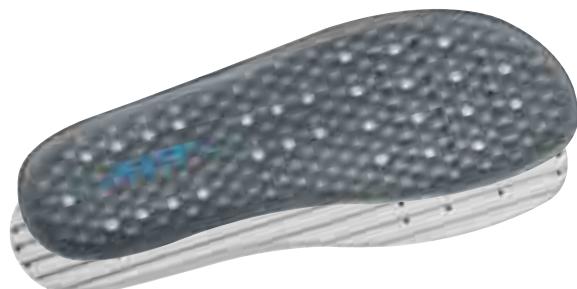


**3564**

open (clogs) Size 35-48

**for light Occupational Shoes**

grey // replaceable insole // comfort-footbed with gel shock absorbtion // antistatic/ ESD dissipative according to DIN EN 61340



**3565**

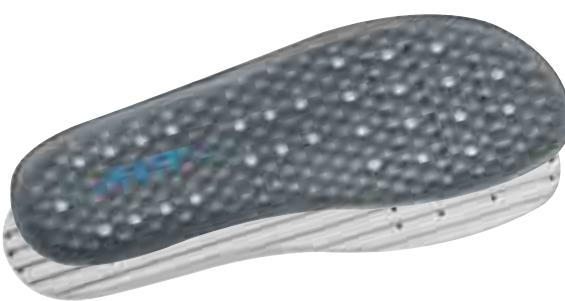
Size 36-42

**3566**

Size 40-46

**for Reflexor® Occupational Shoes**

anthracite // replaceable Reflexor® Massage active-footbed // stimulates the blood circulation by massage knobs // orthopaedic footbed //antistatic/ ESD dissipative according to DIN EN 61340



**3572**

Size 36-43

**for Reflexor® XXL Occupational Shoes**

anthracite // replaceable Reflexor® Massage active-footbed // stimulates the blood circulation by massage knobs // orthopaedic footbed //antistatic/ ESD dissipative according to DIN EN 61340



**3567**

white

Size 36-42

**3568**

anthracite

Size 36-42

**for Reflexor® Occupational Shoes**

replaceable, Reflexor® footbed, leather covered // flat surface // antistatic/ ESD dissipative according to DIN EN 61340



**3569** weiß Size 40-46

**3570** anthracite Size 40-46

**for Reflexor Occupational Shoes**

replaceable, Reflexor® footbed, leather covered // flat surface // antistatic/ ESD dissipative according to DIN EN 61340



**3555** Size 35-48

**for light Occupational and Safety Shoes**

replaceable acc insole // relieves muscles, ligaments and the spine // fully cushioning // comfortable // antistatic/ ESD dissipative according to DIN EN 61340



**3580** closed Size 36-52

**for anatom Safety Shoes**

replaceable acc Wave insole (air clima comfort) // relieves muscles, ligaments and the spine // fully cushioning // comfortable // antistatic/ ESD dissipative according to DIN EN 61340



**3582** open (clogs) Size 36-52

**for anatom Safety Shoes**

replaceable acc Wave insole (air clima comfort) // relieves muscles, ligaments and the spine // fully cushioning // comfortable // antistatic/ ESD dissipative according to DIN EN 61340



**3554** Size 37-48

**for Static Control Occupational Shoes**

replaceable acc Wave insole (air clima comfort) // relieves muscles, ligaments and the spine // fully cushioning // comfortable // antistatic/ ESD dissipative according to DIN EN 61340



**3553** Size 36-47

**for Static Control Safety Shoes**

replaceable acc Wave insole (air clima comfort) // relieves muscles, ligaments and the spine // fully cushioning // comfortable // antistatic/ ESD dissipative according to DIN EN 61340

# TECHNICAL INFORMATION



## BASIC REQUIREMENTS

	EN ISO 20345	EN ISO 20347
anti-slip property (SRA, SRB or SRC)	SB	OB
energy absorption of toe cap	200 joules	-

## ADDITIONAL REQUIREMENTS

closed heel area // antistatic // energy absorption of heel area	S1	O1
the same as for S1 // plus water penetration and water absorption	S2	O2
the same as for S 2 // plus penetration resistance and profiled sole	S3	O3

! DIN EN 345 bis 347 continues to be valid !

! EN ISO 20345 bis 20347:2004 valid since 01. October 2004 !

! EN ISO 20345 bis 20347:2007 valid since 01. February 2008 !

Requirements (Extract from the standards)	SB	S1	S2	S3	OB	O1	O2	O3
<b>BASIC REQUIREMENTS*</b>								
toe protection (200 joules)								
anti-slip property (SRA, SRB or SRC)	■	■	■	■	■	■	■	■
penetration resistance	□	□	■	■	□	□	■	■
antistatic property	□	■	■	■	□	■	■	■
energy absorption of heel area	□	■	■	■	□	■	■	■
heat insulation of the outsole	□	□	□	□	□	□	□	□
cold insulation of the outsole	□	□	□	□	□	□	□	□
<b>UPPER</b>								
water penetration and water absorption	WRU	□	■	■	□	□	■	■
<b>OUTSOLE</b>								
reaction on contact heat	HRO	□	□	□	□	□	□	□
fuel resistance	FO	■	■	■	■	□	□	□

Fulfils requirement

Requirement may be fulfilled, but is optional

\*finished shoe

# TECHNICAL INFORMATION



## Slip resistance according to

**EN ISO 20344-20347:2007 + AC:2007 + A1:2007**

In 2004 the newly adapted standards EN ISO 20344-20347:2004 have been introduced, supplemented in 2007 by appendix A, concerning requests for slip resistance.

For testing the slip resistance, the shoe is fixed in different positions in a measuring device and is drawn over the various test floorings. The established value is called slip coefficient. Tests are performed on various flooring materials such as ceramic

tiles with SLS and steel floor with glycerol. Depending on the result of the tested shoe on ceramic tiles or steel floor or even on both, the slip resistance is classified into SRA, SRB or SRC. In standard EN ISO 13287:2007, replacing DIN 4843 part 100 earlier used in Germany, the testing processes are described in detail. For more information please contact any authorised test and certification institute.



## Technology

### SLIP RESISTANCE // GLIDE SAFETY EN ISO 20344-20347:2007 + AC:2007 + A1:2007

<b>SRA</b>	Slip resistance on floors with ceramic tiles with SLS (sodium lauryl ether sulfate solution)
<b>SRB</b>	Slip resistance on steel floor with glycerol
<b>SRC</b>	Slip resistance on floor with ceramic tiles with SLS and on steel floor with glycerol (SRC = SRA + SRB)

# TECHNICAL INFORMATION



## SANITIZED®

Under the impact of increasing allergic diseases there is a growing need for an extensive hygiene standard.

Due to those circumstances ABEBA decided to improve their shoes effectively and permanently by the use of the Sanitized® hygiene function.

For decades the Swiss company Sanitized® has been doing successful pioneer work in the domain of microbiology with the result of antimicrobial products and agents providing protection and security. In order to assure a lasting effect during the lifetime of our shoes the Sanitized® hygiene function is already implemented during the production process.

Sanitized® protects from bacteria, mites and fungi and is recommended by allergy-associations and complies with the ÖKOTEX® Standard 100 and bluesign® standards. It functions like a built-in deodorant and effectively prevents from perspiration as well as from the appearance of unpleasant odors inside the shoe. Even after washing the hygiene function is persistent.

Your feet will appreciate it.



## Mono coque cap and steel toe-cap



### mcc - mono coque cap

- Certified according to DIN EN 12568  
Tested outside the shoe (200 joules)
- Certified according to EN ISO 20345:2007  
Tested inside footwear (200 joules)
- High impact resistance
- High resilience
- Thermoplastic polyamid
- lighter than aluminium
- 50 % lighter than steel
- Metal free

### Steel toe-cap

- Certified according to DIN EN 12568  
Tested outside the shoe (200 joules)
- Certified according to EN ISO 20345:2007  
Tested inside footwear (200 joules)

## LORICA

Lorica is a high tech microfiber. The textile made of microfiber is impregnated with special resins and by this possesses a structure composed by micropores that makes Lorica a robust, soft, light and skin-friendly material.

You have chosen well with Lorica:

- Breathable
- Durable
- Water resistant

- Perspiration and water vapour permeability
- Scratch and tear resistant
- Resistant to weather conditions
- light, washable
- Makes your shoes last longer

# TECHNICAL INFORMATION



## SILVER FIBRE

The special, silver fibres are manufactured by using pure silver and a certain thread; these are melted together in a special procedure so that they create a permanent physical connection. This newly formed textile fibre resp. textile yarn is now ready to be combined with all standard yarns and still keeps its functional properties.

These properties and effects are:

- ▶ Antimicrobiological effect = slows down the growth of bacteria which also minimises body-odour
- ▶ Oligodynamic effect = has got an antiseptic effect like copper, gold or silver etc. against certain pathogens
- ▶ Catalytic property = The usually very slow or inhibited reduction of resistant organic-chemical compounds is sped up (e.g. unpleasant odours are eliminated)

## COMFORTEMP®

- ▶ Innovative mPCM-Technology developed by Freudenberg (micro-encapsulated Phase Change Material - micro-capsules equalizing temperature, bedded in non-woven materials)
- ▶ When body-temperature increases the micro-capsules change their physical state and become liquid for a cooling effect. The decrease of body temperature makes them turn back to solid for a warming effect.
- ▶ Excellent breathability and ideal transport of humidity provoke a comfortable, dry sensation.
- ▶ No matter if you are at work, doing sports or in your free time Comfortemp® provides you with your personal climate-balance.

## SILVER-POINT

With SILVER-POINT lining you made the right decision:

- ▶ Absorbing humidity
- ▶ Built-in protection by silver ions
- ▶ Antibacterial effect according to DIN EN ISO 20645
- ▶ Odor-inhibiting by germ reduction



acc insole (air clima comfort)



acc Wave insole (air clima comfort)



# TRACING FILE



Art.-No.	Page	Size	Category	Model description	Standard	Marking	Insole
1111	74	36 - 50	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRC	3580
1122	74	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRC	3580
1144	57	35 - 48	Occupational Shoes	boot			-
1272	80	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA	3553
1275	80	36 - 47	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRA	3553
1572	55	37 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, FO, SRA	3554
1575	55	37 - 48	Occupational Shoes	sandal	CE, EN ISO 20347	O1, FO, SRA	3554
2616	72	36 - 50	Safety Shoes	sandal, Lorica	CE, EN ISO 20345	S1, SRC	3580
2626	72	36 - 52	Safety Shoes	lace-up shoe, Lorica	CE, EN ISO 20345	S1, SRC	3580
3110	51	39 - 46	Occupational Shoes	lace-up shoe	CE		-
3120	51	39 - 46	Occupational Shoes	lace-up shoe	CE		-
3121	51	39 - 46	Occupational Shoes	lace-up shoe	CE		-
3130	51	39 - 46	Occupational Shoes	lace-up shoe	CE		-
3140	51	39 - 46	Occupational Shoes	lace-up shoe	CE		-
3551	86	35 - 47	Insole	fleece			-
3553	87	36 - 47	Insole	acc Wave			-
3554	87	37 - 47	Insole	acc Wave			-
3555	87	35 - 48	Insole	acc			-
3562	86	35 - 48	Insole	fleece-gel			-
3563	86	35 - 48	Insole	fleece-gel			-
3564	86	35 - 48	Insole	fleece-gel			-
3565	86	36 - 42	Insole	Reflexor® Massage			-
3566	86	40 - 46	Insole	Reflexor® Massage			-
3567	86	36 - 42	Insole	Reflexor® leather, white			-
3568	86	36 - 42	Insole	Reflexor® leather, anthracite			-
3569	87	40 - 46	Insole	Reflexor® leather, white			-
3570	87	40 - 46	Insole	Reflexor® leather, anthracite			-
3572	86	36 - 43	Insole	Reflexor® Massage			-
3580	87	36 - 52	Insole	acc Wave			-
3582	87	36 - 52	Insole	acc Wave			-
3620	57	35 - 47	Occupational Shoes	boot		OB, A, E, SRA	-
3900	57	36 - 48	Occupational Shoes	overshoe			-
3910	57	36 - 48	Occupational Shoes	overshoe			-
3940	52	36 - 42	Occupational Shoes	pumps	ESD dissipative		-
3950	52	36 - 42	Occupational Shoes	pumps	ESD dissipative		-
3980	52	36 - 42	Occupational Shoes	pumps	ESD dissipative		-
3990	52	36 - 42	Occupational Shoes	pumps	ESD dissipative		-
4011	25	34 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4020	25	34 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4022	25	34 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4023	25	34 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4040	26	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4045	26	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4050	26	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4055	26	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4060	27	34 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4070	27	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-

# TRACING FILE



Art.-No.	Page	Size	Category	Model description	Standard	Marking	Insole
4075	27	34 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4080	24	34 - 48	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4085	24	34 - 48	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4086	24	34 - 48	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
4090	24	34 - 48	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, FO, SRA	-
4096	24	34 - 48	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, FO, SRA*	-
5001	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
5004	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
5006	12	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC*	-
5008	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
5009	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC*	-
5010	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC*	-
5011	13	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC*	-
5100	16	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA	-
5150	16	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA	-
5200	16	36 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, SRA	-
5220	17	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA*	-
5225	17	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA*	-
5240	17	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA*	-
5245	17	36 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, SRA*	-
5250	16	36 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, SRA	-
5300	16	36 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, SRA	-
5310	16	36 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, SRA	-
31000	61	36 - 46	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRA	-
31001	61	36 - 46	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRA*	-
31010	61	36 - 46	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRA	-
31011	61	36 - 46	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRA*	-
31020	67	35 - 48	Safety Shoes	low shoe	CE, EN ISO 20345	S1, SRA*	3562
31021	67	35 - 48	Safety Shoes	low shoe	CE, EN ISO 20345	S1, SRA*	3562
31023	67	35 - 48	Safety Shoes	low shoe	CE, EN ISO 20345	S2, SRA*	3562
31024	67	35 - 48	Safety Shoes	low shoe	CE, EN ISO 20345	S2, SRA*	3562
31026	68	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3562
31027	68	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3562
31028	68	35 - 48	Safety Shoes	slipper	CE, EN ISO 20345	S2, SRA	3562
31029	68	35 - 48	Safety Shoes	slipper	CE, EN ISO 20345	S2, SRA*	3562
31030	64	35 - 48	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA	3563
31031	66	35 - 48	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRA	3562
31032	67	35 - 48	Safety Shoes	slipper	CE, EN ISO 20345	S2, SRA	3562
31033	68	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3562
31035	64	35 - 48	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA	3563
31036	66	35 - 48	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRA	3562
31037	67	35 - 48	Safety Shoes	slipper	CE, EN ISO 20345	S2, SRA	3562
31038	68	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3562
31041	64	35 - 48	Safety Shoes	clog, foldable heel strap	CE, EN ISO 20345	SB, A, E, ORO, SRA	3563
31042	64	35 - 48	Safety Shoes	clog, foldable heel strap	CE, EN ISO 20345	SB, A, E, ORO, SRA	3563
31047	64	35 - 48	Safety Shoes	low shoe	CE, EN ISO 20345	S2, SRA	3555
31051	66	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA*	3562

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Art.-No.	Page	Size	Category	Model description	Standard	Marking	Insole
31055	66	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA*	3562
31056	66	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA*	3562
31058	66	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA*	3562
31064	42	36 - 42	Occupational Shoes	clog, fixed heel strap	ESD dissipative		
31075	65	35 - 43	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA*	3563
31076	65	35 - 43	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA*	3563
31078	65	35 - 43	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA*	3563
31080	65	35 - 43	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, SRA*	3563
31091	42	36 - 42	Occupational Shoes	mule	ESD dissipative		-
31092	42	36 - 42	Occupational Shoes	mule	ESD dissipative		-
31094	42	36 - 42	Occupational Shoes	mule	ESD dissipative		-
31118	35	35 - 48	Occupational Shoes	low shoe	CE, EN ISO 20347	O2, SRA*	3555
31120	35	35 - 48	Occupational Shoes	low shoe	CE, EN ISO 20347	O1, SRA*	3555
31121	35	35 - 48	Occupational Shoes	low shoe	CE, EN ISO 20347	O1, SRA*	3555
31126	38	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O2, FO, SRA	3555
31127	38	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O2, FO, SRA	3555
31128	38	35 - 48	Occupational Shoes	slipper	CE, EN ISO 20347	O2, FO, SRA	3555
31129	38	35 - 48	Occupational Shoes	slipper	CE, EN ISO 20347	O2, FO, SRA*	3555
31130	36	35 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31131	36	35 - 48	Occupational Shoes	sandal	CE, EN ISO 20347	O1, SRA	3555
31132	37	35 - 48	Occupational Shoes	slipper	CE, EN ISO 20347	O2, FO, SRA	3555
31133	37	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O2, FO, SRA	3555
31135	36	35 - 48	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31136	36	35 - 48	Occupational Shoes	sandal	CE, EN ISO 20347	O1, SRA	3555
31137	37	35 - 48	Occupational Shoes	slipper	CE, EN ISO 20347	O2, FO, SRA	3555
31138	37	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O2, FO, SRA	3555
31141	36	35 - 48	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31142	36	35 - 48	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31151	35	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O2, SRA*	3555
31158	35	35 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA*	3555
31160	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31163	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA	3564
31175	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA*	3564
31176	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA*	3564
31178	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA*	3564
31180	34	35 - 43	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRA*	3564
31361	82	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3553
31362	82	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	3553
31363	81	36 - 47	Safety Shoes	low shoe	CE, EN ISO 20345	S1, SRA*	3553
31364	81	36 - 47	Safety Shoes	low shoe	CE, EN ISO 20345	S1, SRA*	3553
31366	80	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA	3553
31376	81	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA*	3553
31377	81	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRA*	3553
31378	80	36 - 47	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRA	3553
31392	82	36 - 47	Safety Shoes	slipper	CE, EN ISO 20345	S2, SRA	3553
31473	83	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1P, SRA*	3553
31474	83	36 - 47	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S3, SRA*	3553

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Art.-No.	Page	Size	Category	Model description	Standard	Marking	Insole
31475	83	36 - 47	Safety Shoes	boot	CE, EN ISO 20345	S3, SRA*	3553
31478	83	36 - 47	Safety Shoes	sandal	CE, EN ISO 20345	S1P, SRA	3553
31573	55	37 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, FO, SRA*	3554
31596	55	37 - 48	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, FO, SRA	3554
31853	69	35 - 48	Safety Shoes	boot	CE, EN ISO 20345	S3, SRA*	3562
31874	69	35 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S3, SRA*	3562
32120	72	36 - 52	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRC	3582
32125	72	36 - 52	Safety Shoes	clog, fixed heel strap	CE, EN ISO 20345	SB, A, E, WRU, SRC	3582
32130	73	36 - 50	Safety Shoes	low shoe, Lorica	CE, EN ISO 20345	S2, SRC	3580
32131	73	36 - 50	Safety Shoes	lace-up shoe, Lorica	CE, EN ISO 20345	S2, SRC	3580
32135	73	36 - 50	Safety Shoes	low shoe, Lorica	CE, EN ISO 20345	S2, SRC	3580
32136	73	36 - 50	Safety Shoes	lace-up shoe, Lorica	CE, EN ISO 20345	S2, SRC	3580
32144	75	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRC*	3580
32145	75	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRC*	3580
32146	74	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRC	3580
32147	74	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1, SRC	3580
32156	75	36 - 50	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRC	3580
32168	75	36 - 50	Safety Shoes	boot	CE, EN ISO 20345	S2, SRC	3580
32169	75	36 - 50	Safety Shoes	boot	CE, EN ISO 20345	S2, SRC*	3580
32171	73	36 - 50	Safety Shoes	boot, Lorica	CE, EN ISO 20345	S2, SRC	3580
32172	73	36 - 50	Safety Shoes	boot, Lorica	CE, EN ISO 20345	S2, SRC	3580
32174	74	36 - 50	Safety Shoes	low shoe	CE, EN ISO 20345	S1, SRC*	3580
32189	74	36 - 52	Safety Shoes	sandal	CE, EN ISO 20345	S1, SRC	3580
32215	76	36 - 48	Safety Shoes	sandal	CE, EN ISO 20345	S1P, SRC	3580
32216	76	36 - 48	Safety Shoes	sandal, Lorica	CE, EN ISO 20345	S1P, SRC	3580
32243	76	36 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1P, SRC*	3580
32247	76	36 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S1P, SRC	3580
32254	77	36 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S3, SRC*	3580
32256	77	36 - 52	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S3, SRC	3580
32268	77	36 - 52	Safety Shoes	boot	CE, EN ISO 20345	S3, SRC	3580
32269	77	36 - 48	Safety Shoes	boot	CE, EN ISO 20345	S3, SRC*	3580
32270	77	36 - 48	Safety Shoes	boot	CE, EN ISO 20345	S3, SRC*	3580
32289	76	36 - 48	Safety Shoes	Sandal	CE, EN ISO 20345	S1P, SRC	3580
32300	30	35 - 47	Occupational Shoes	slipper, perforiert	CE, EN ISO 20347	O1, SRA	3551
32310	30	39 - 47	Occupational Shoes	slipper, perforiert	CE, EN ISO 20347	O1, SRA	3551
32370	31	35 - 47	Occupational Shoes	slipper, Lorica	CE, EN ISO 20347	ESD dissipative	-
32430	53	40 - 47	Occupational Shoes	slipper	CE, EN ISO 20347	O1, SRA	-
32440	53	40 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA	-
32450	53	40 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA	-
32470	53	40 - 47	Occupational Shoes	lace-up shoe	ESD dissipative		-
32600	30	35 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA	3551
32610	30	39 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA	3551
32615	72	36 - 50	Safety Shoes	sandal, Lorica	CE, EN ISO 20345	S1, SRC	3580
32620	31	35 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA*	3551
32630	31	35 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA*	3551
32640	31	35 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA*	3551
32650	31	35 - 47	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRA*	3551

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Art.-No.	Page	Size	Category	Model description	Standard	Marking	Insole
32700	30	39 - 47	Occupational Shoes	slipper	CE, EN ISO 20347	O1, SRA	3551
32710	30	39 - 47	Occupational Shoes	slipper	CE, EN ISO 20347	O1, SRA	3551
32922	53	39 - 47	Occupational Shoes	lace-up shoe	ESD dissipative	-	-
32923	53	39 - 47	Occupational Shoes	lace-up shoe	ESD dissipative	-	-
33230	85	36 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	-
33240	85	36 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	-
33250	85	39 - 48	Safety Shoes	lace-up shoe	CE, EN ISO 20345	S2, SRA	-
35600	20	35 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
35602	20	48 - 51	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
35700	45	40-46	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRC	3566/ 3569
35710	45	40-46	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRC	3566/ 3570
35750	45	40-46	Occupational Shoes	slipper	CE, EN ISO 20347	O1, SRC	3566/ 3569
35760	45	40-46	Occupational Shoes	slipper	CE, EN ISO 20347	O1, SRC	3566/ 3570
35830	45	40-46	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRC	3566/ 3569
35840	45	40-46	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRC	3566/ 3570
35890	44	40-46	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, SRC	3566/ 3570
36600	42	36 - 42	Occupational Shoes	sandal	CE	A, E	-
36610	42	36 - 42	Occupational Shoes	sandal	CE	A, E	-
36803	48	36 - 43	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRB	3572
36809	49	36 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRB	3572
36813	48	36 - 43	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRB	3572
36819	49	36 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRB	3572
36872	49	36 - 43	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, SRB	3572
36874	49	36 - 43	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, SRB	3572
36891	49	36 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRB	3572
36892	48	36 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRB	3572
36894	48	36 - 43	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRB	3572
36900	43	36 - 42	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRC	3565/ 3567
36902	43	36 - 42	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRC	3565/ 3567
36903	43	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRC	3565/ 3567
36910	43	36 - 42	Occupational Shoes	lace-up shoe	CE, EN ISO 20347	O1, SRC	3565/3568
36912	43	36 - 42	Occupational Shoes	mule	CE, EN ISO 20347	OB, A, E, SRC	3565/ 3568
36913	43	36 - 42	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, SRC	3565/ 3568
36990	44	36 - 42	Occupational Shoes	sandal	CE, EN ISO 20347	OB, A, E, SRC	3565/ 3568
38200	21	35 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38202	21	48 - 51	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38210	21	35 - 47	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38212	21	48 - 51	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38220	21	35 - 43	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38230	21	35 - 43	Occupational Shoes	clog, foldable heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38400	20	35 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38600	20	35 - 47	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
38602	20	48 - 51	Occupational Shoes	clog, fixed heel strap	CE, EN ISO 20347	OB, A, E, FO, SRC	-
39600	59	35 - 46	Occupational Shoes	clog	CE, EN ISO 20347	A, E, SRC	-
39610	59	35 - 46	Occupational Shoes	clog	CE, EN ISO 20347	A, E, SRC	-
39620	59	35 - 46	Occupational Shoes	clog	CE, EN ISO 20347	A, E, SRC	-
39630	59	35 - 46	Occupational Shoes	clog	CE, EN ISO 20347	A, E, SRC	-

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## SIZE COMPARISON TABLE

D Mondopoint RS mm	D/ F paris point	GB english size	USA	
			women	men
<b>210</b>	<b>34</b>	<b>2</b>	<b>3,5</b>	<b>2,5</b>
<b>217</b>	<b>35</b>	<b>2,5</b>	<b>4,0</b>	<b>3,0</b>
<b>225</b>	<b>36</b>	<b>3,5</b>	<b>5,0</b>	<b>4,0</b>
<b>232</b>	<b>37</b>	<b>4</b>	<b>6,0</b>	<b>4,5</b>
<b>240</b>	<b>38</b>	<b>5</b>	<b>6,5</b>	<b>5,5</b>
<b>247</b>	<b>39</b>	<b>6</b>	<b>7,5</b>	<b>6,0</b>
<b>255</b>	<b>40</b>	<b>6,5</b>	<b>8,0</b>	<b>7,0</b>
<b>262</b>	<b>41</b>	<b>7,5</b>	<b>9,0</b>	<b>7,5</b>
<b>270</b>	<b>42</b>	<b>8</b>	<b>9,5</b>	<b>8,5</b>
<b>277</b>	<b>43</b>	<b>9</b>	<b>10,5</b>	<b>9,5</b>
<b>285</b>	<b>44</b>	<b>9,5</b>	<b>11,5</b>	<b>10,0</b>
<b>292</b>	<b>45</b>	<b>10,5</b>	<b>12,0</b>	<b>11,0</b>
<b>300</b>	<b>46</b>	<b>11,5</b>	<b>13,0</b>	<b>11,5</b>
<b>307</b>	<b>47</b>	<b>12</b>	<b>13,5</b>	<b>12,5</b>
<b>315</b>	<b>48</b>	<b>13</b>	<b>14,5</b>	<b>13,0</b>



## INFO ICONS



**STEEL TOE-CAP**



**COMPOSITE TOE-CAP**



**METAL FREE**



**SUITABLE FOR KITCHENS**



**REPLACEABLE INSOLE**



**ORTHOSTAT (INSOLE)**



**SENSOSTAT (INSOLE)**



**ESD**



**WASHABLE AT 30° C**



**WASHABLE AT 60° C**



**AUTOCLAVABLE**



**HACCP**



**IDENTIFICATION**

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